

ConocoPhillips
Ferndale Refinery
Compliance Test Report
Sulfur Recovery Unit #2
Determination of: CO, NO_x, SO₂, and Visible
Emissions (Opacity)

Project No. 2010.1601

Prepared for:

ConocoPhillips Ferndale Refinery
PO Box 8
3901 Unick Road
Ferndale, Washington 98248

Test Date:

February 2, 2010

Performed by:



4848 Airway Drive
Central Point, Oregon 97502

TABLE OF CONTENTS

	Page #
1. Certification Sheet -----	1
2. Introduction -----	2
3. Summary of Results -----	3
4. Procedures -----	4
<hr/>	
5.0 Appendix A: Sulfur Recovery Unit #2 - NO_x, CO, SO₂ and Visible Emissions	
5.1 <i>Sulfur Recovery Unit #2 – NO_x, CO, and SO₂ Gaseous Emissions</i>	
5.1.1 Calculation of Average Emissions -----	10
5.1.2 Sample System Bias and Drift -----	13
5.1.3 Calibration Error -----	16
5.1.4 NO _x , CO, SO ₂ , Raw Data Readings -----	22
5.1.5 CEM Sample Traverse Points -----	35
5.2 <i>Sulfur Recovery Unit #2 - EPA Method 1-4, Volume Flow Rates</i>	
5.2.1 SRU #2 Emission Parameters -----	36
5.2.2 EPA Method 4 Field Data Sheets -----	37
5.2.3 Cyclonic Flow Check Documentation -----	38
5.2.4 Velocity Measurement Traverse Points -----	41
5.2.5 Visible Emission Observation Sheets -----	43
6.0 Appendix B: Project Quality Assurance Documentation	
6.1 <i>EPA Methods 1-4 Sample Equipment QA/QC</i>	
6.1.1 Dry Gas Meter Calibrations -----	48
6.1.2 Pitot Tube Calibrations -----	50
6.1.3 Thermocouple Calibration -----	51
6.1.4 Field Barometer Calibration -----	55
6.1.5 Example Equations for EPA Method 1-4, 7E, and 10 -----	58
6.2 <i>EPA Methods 3A, 6C, 7E, and 10 Sample Equipment QA/QC</i>	
6.2.1 Cylinder Gas Certification Sheets -----	60
6.2.2 EPA Method 205a Field Verification -----	65
6.2.3 Sampling System Response Time, CEM Leak Checks --	71
6.2.4 Analyzer Interference Check -----	72
6.2.5 NO _x Converter Check -----	73

7.0 Appendix C: Supporting Data/ Documentation

7.1	<i>#2 SRU Sulfur Production Summary -----</i>	76
7.2	<i>SRU #2 Flow Balance Summary -----</i>	80
7.3	<i>SRU #2 Source Test Protocol -----</i>	82
7.4	<i>Northwest Clean Air Agency Emission Test Summary -----</i>	88

1.0 SOURCE EMISSION TEST CERTIFICATION SHEET

Emission Source: ConocoPhillips
Ferndale Refinery
PO Box 8
3901 Unick Road
Ferndale, Washington 98248

Contact: Mr. Steve Burton
Construction Manager
ConocoPhillips
Ferndale Refinery
PO Box 8
3901 Unick Road
Ferndale, Washington 98248
Phone: (360) 384-8325

Final Permit Identification Number: PSD-05-01

Order of Approval to Construct (OAC): #908A

Emission Units Tested:

Sulfur Recovery Unit #2 (SRU #2)

Dates Tested: *February 2, 2010*

Testing Firm: Environmental Technical Services, Inc.
4848 Airway Drive
Central Point, Oregon 97502
Phone: (541) 779-2646
Facsimile: (541) 734-5537
E-Mail: ETSLLC@msn.com

The data and results presented in this report are, to the best of my knowledge, accurate and complete:

By: James DeHoog
James DeHoog, PhD, *Environmental Engineer*

BT/FOZ
By: Andy Winkler
Andy Winkler, *Sr. Project Manager*

2.0 INTRODUCTION

2.1 Test Purpose:

The purpose of the source testing conducted on the Sulfur Recovery Unit #2 (SRU #2) was to satisfy the New Source Performance Standards (NSPS) and to demonstrate compliance with annual source testing requirements Washington Department of Ecology Final Permit PSD-05-01.

Test Location:

Sulfur Recovery Unit #2: The test location for carbon monoxide (CO), nitrogen oxides (NO_x), sulfur dioxide (SO₂), and visible emission measurements was the exhaust duct of SRU #2.

2.2 Test Date:

Tuesday, February 2, 2010: Conduct carbon monoxide, nitrogen oxides, sulfur dioxide, and visible emission testing on SRU #2. Three, sixty minute sampling replicates were completed.

Fieldwork was completed by the following ETS, Inc. test personnel: Jacob Buss, Field Technician and Andy Winkler, Senior Project Manager.

2.3 Pollutants Tested: The pollutants tested are listed as follows:

Sulfur Recovery Unit #2 Exhaust Duct:

Carbon Monoxide (CO)

Nitrogen Oxides (NO_x)

Sulfur Dioxide

Visible Emissions (Opacity)

2.4 Observers Name(s):

2.4.1 **Agency Observer:** Notified, but not present.
Northwest Clean Air Agency

3.0 Summary of results

3.1 Sulfur Recovery Unit #2 (SRU #2) Exhaust Duct, Gaseous Emissions – Test Date: February 2, 2010

Test Run	1	2	3	Average
Date:	2/2/2010	2/2/2010	2/2/2010	
Start Time:	12:40	13:58	15:18	
End Time:	13:40	14:58	16:18	

Sulfur Recovery Unit #2 Exhaust Duct - Gaseous Emissions				
Carbon Monoxide Emissions				
Concentration – ppm CO, dry:	1.2	1.2	1.2	1.2
ppm CO @ 7% O ₂ :	1.1	1.0	1.0	1.0
Emission Rate – lbs CO /hour:	0.02	0.02	0.02	0.02
Nitrogen Oxides Emissions				
Concentration – ppm NO _x , dry:	28.2	28.6	28.1	28.3
ppm NO _x @ 7% O ₂ :	24.8	25.0	24.4	24.7
Emission Rate – lbs NO _x /hour:	0.84	0.88	0.88	0.87
Sulfur Dioxide Emissions				
Concentration – ppm SO ₂ , dry:	24.2	21.7	21.9	22.6
ppm SO ₂ @ 0% O ₂ :	32.0	28.5	28.6	29.7
Emission Rate – lbs SO ₂ /hour:	1.00	0.93	0.95	0.96
- Tons SO ₂ /Year (365 days per year)	4.29	4.07	4.16	4.17
Visible Emissions				
Opacity, %:	0.0	0.0	0.0	0.0
Sulfur Recovery Unit #2 Exhaust Duct Emissions Parameters				
Temperature - °F	364.9	353.4	348.5	355.6
Moisture - %	10.2	10.5	9.6	10.1
Oxygen - %	5.1	5.0	4.9	5.0
Velocity – fps	4.7	4.8	4.8	4.8
Flow Rate - acfm	7,324	7,479	7,479	7,427
- scfm	4,641	4,807	4,836	4,764
- sdcfm	4,166	4,300	4,370	4,279
Sulfur Recovery Unit #2 Estimated Sulfur Production				
Run No.	Start	End	(Long ton per day)	
1	12:40	13:40	19.88	
2	13:58	14:58	20.08	
3	15:18	16:18	20.11	

3.2 Data Representation:

Calculations presented in this report utilize a standard temperature of 528R (68 Deg F) and standard pressure (29.92 in Hg). Calculation final results listed in Section 3 are manually rounded according to the procedures outlined in "Standard Methods for the Examination of Water and Wastewater", 14th edition, 1975.

4.0 PROCEDURES

4.1 Sample and Traverse Point Determination Sheets:

Sulfur Recovery Unit #2 Exhaust Duct:

A) Volume Flow Rate Determination See Appendix A, Section 5.2.4.

B) Gaseous Emissions Determination See Appendix A, Section 5.1.5.

4.2 Sampling Methods Utilized:

The following methods were utilized for the pollutants tested:

Volume Flow Rates.....EPA Methods 1-4

Sulfur DioxideEPA Method 6C

Nitrogen Oxides.....EPA Method 7E

Opacity.....WDOE Method 9A

Carbon Monoxide.....EPA Method 10

4.3 Summary of Procedures:

The reference methods followed during the emission testing were the same as outlined in the submitted Source Test Plan, previously submitted to the *Northwest Clean Air Agency* (NWCAA). Clarifications from the submitted plan are as follows:

EPA Method 1:

Sample port locations met method requirements for straight run diameters required before and after the sampling plane. Sampling port descriptions are detailed as follows:

Sulfur Recovery Unit #2 (SRU #2) Exhaust Duct:

Duct diameter, inches 69.0"

Distance A (Method 1): 52.0" or 0.7 equivalent diameters.

Distance B (Method 1): 208.0" or 3.0 equivalent diameters.

Sixteen (16 qty.) total sample points were utilized at the SRU #2 exhaust duct.

EPA Method 2:

Volume flow measurements were taken during each test run. No deviations were made from the published method. The SRU #2 exhaust duct was checked for cyclonic flow conditions prior to testing. The exhaust duct did not exhibit conditions of cyclonic flow. Documentation of the cyclonic flow check is included in the Appendix A, section 5.2.3.

Due to the low exhaust flow rates a digital differential pressure manometer was used to measure the pitot measurements. The digital manometer used was the Shortridge Model 860C which has an accuracy tolerance of $\pm 2\%$ ± 0.001 inches of water column.

Additionally, mass flow rates were calculated using process parameters (flow balance) for comparison. Flow balance calculations were performed by ConocoPhillips engineering personnel, example calculations are presented in Appendix C, section 7.2. The results are presented below:

<u>Run No.</u>	<u>Start Time</u>	<u>End Time</u>	<u>Calculated dscf/min</u>	<u>Measured EPA 1-4 dscf/min</u>
1	12:40	13:40	2921	4,079
2	13:58	14:58	2931	4,297
3	15:18	16:18	2958	4,370

EPA-2 measured volume flow values (dscf/min) were used to calculate emission mass rates (lbs/hour).

EPA Method 3A:

Exhaust gas measurements were taken during each volume flow rate measurement test run. No deviations were made from the published method. The requirements of EPA Methods 3A/7E were met by using the maximum number/location of sampling points for the %O₂ and %CO₂ sampling. During the EPA Method 3A sampling, twenty-four sampling points, or twelve (12 Qty.) sampling points per traverse, were used for measuring %O₂ and %CO₂ concentrations.

EPA Method 3A Measurement Specifications:

Oxygen, %O₂:

Analyzer Manufacture: Siemens

Model: Oxymat 5E

Serial Number: E2-301a

Analyzer Range: 0.0 – 22.01%

Operating Sensitivity: 0.44%

EPA Method 3A Measurement Specifications:

Carbon Dioxide, %CO₂:

Analyzer Manufacture: Siemens

Model: Ultramat 5E

Serial Number: ED-641

Analyzer Range: 0.0 – 18.6%

Operating Sensitivity: 0.37%

EPA Method 4:

No deviations were made from the published method.

EPA Method 6C:

EPA Method 6C was used to determine the sulfur dioxide (SO₂) emissions from the exhaust duct. No deviations were made from the published methods. EPA Method 205 data and cylinder certification are located in Appendix B, Sections 6.2.1 & 6.2.2.

The requirements of EPA Method 6C were met by using the maximum number/location of sampling points for the 6c sampling. During the EPA Method 6C sampling, twenty-four sampling points, or twelve (12 Qty.) sampling points per traverse, were used for measuring 6C concentrations.

EPA Method 6C Measurement Specifications:

Analyzer Manufacture: Bovar (Western Research)

Model: 721 M

Serial Number: 93-721M-8000-4

Analyzer Range: 0.0 – 58.4 ppm SO₂

Operating Sensitivity: 1.2 ppm

EPA Method 7E:

EPA Method 7E was used to determine the nitrogen oxide(s) (NO_x) emissions from the exhaust duct. No deviations were made from the published methods. EPA Method 205 data and cylinder certification are located in Appendix B, Sections 6.2.1 & 6.2.2.

The requirements of EPA Method 7E were met by using the maximum number/location of sampling points for the NO_x sampling. During the EPA Method 7e sampling, twenty-four sampling points, or twelve (12 Qty.) sampling points per traverse, were used for measuring NO_x concentrations. The results of converter check are also included in the Appendix B, Section 6.2.5.

EPA Method 7E Measurement Specifications:

Analyzer Manufacture: EcoPhysics

Model: 70CLD

Serial Number: 8350006

Converter Check Date/Status: 1/29/2010; Pass

Analyzer Range: 0 – 58.7 ppm NO_x

Operating Sensitivity: 1.2 ppm

EPA Method 10:

EPA Method 10 was used to determine the carbon monoxide (CO) emissions from the sulfur recovery unit #2 (SRU #2) exhaust duct. No deviations were made from the published methods. EPA Method 205 data and cylinder certification sheets are located in Appendix B, Sections 6.2.1 & 6.2.2.

The requirements of EPA Method 10 were met by using the maximum number/location of sampling points for the carbon monoxide sampling. During the EPA Method 10 sampling, twenty-four sampling points, or twelve (12 Qty.) sampling points per traverse, were used for measuring carbon monoxide concentrations.

EPA Method 10 Measurement Specifications:

Analyzer Manufacture: Siemens

Model: Ultramat 5E

Serial Number: BN-978

Analyzer Range: 0.0 – 60.0 ppm CO

Operating Sensitivity: 1.2 ppm

5.0 Appendix A: Sulfur Recovery Unit #2 - NO_x, CO, SO₂ and Visible Emissions

- 5.1 *Sulfur Recovery Unit #2 – NO_x, CO, and SO₂ Gaseous Emissions***
 - 5.1.1 Calculation of Average Emissions
 - 5.1.2 Sample System Bias and Drift
 - 5.1.3 Calibration Error
 - 5.1.4 NO_x, CO, SO₂, and Raw Data Readings
 - 5.1.5 CEM Sample Traverse Points
- 5.2 *Sulfur Recovery Unit #2 - EPA Method 1-4, Volume Flow Rates***
 - 5.2.1 SRU #2 Emission Parameters -
 - 5.2.2 EPA Method 4 Field Data Sheets
 - 5.2.3 Cyclonic Flow Check Documentation
 - 5.2.4 Velocity Measurement Traverse Points
 - 5.2.5 Visible Emission Observation Sheets

Calculation of Average Emissions

Test Performed For:
 ConocoPhillips
 Ferndale Refinery
 SRU #2 Exhaust Duct
 O2, CO2, CO, NOx, & SO2
 Date:2/2/10

Test Performed By:
 ETS, Inc.
 Emission Testing
 CEMs 2
 Project #2010.1601
 Run 1

Calibration Gas Value	Initial Calibration	Final Calibration	Average
0.00 percent O ₂	0.01 %	-0.14 %	-0.07
12.50 percent O ₂	12.41 %	12.49 %	12.45
0.0 ppm NO _x	0.0 ppm	0.3 ppm	0.15
34.3 ppm NO _x	34.0 ppm	33.6 ppm	33.82
0.00 percent CO ₂	0.00 %	0.01 %	0.01
9.93 percent CO ₂	9.91 %	9.78 %	9.84
0.0 ppm CO	-0.1 ppm	0.0 ppm	-0.03
35.0 ppm CO	34.6 ppm	34.8 ppm	34.69
0.0 ppm SO ₂	-0.3 ppm	1.1 ppm	0.40
34.1 ppm SO ₂	34.2 ppm	32.6 ppm	33.42

Mean Reference Values:
 5.03 percent O₂
 27.8 ppm NO_x
 6.36 percent CO₂
 0.0 ppm CO
 23.9 ppm SO₂

Corrected Results:

5.10 percent O₂
 28.2 ppm NO_x
 6.40 percent CO₂
 0.0 ppm CO
 1.2 ppm CO
 24.2 ppm SO₂

Basis:

DRY
 DRY
 DRY
 DRY
 At Detection Limit
 DRY

249,960 SCFH Gas Flow

DRY

Emission Calculations:

32.0 SO₂ @ 0% O₂
 24.8 NO_x @ 7% O₂
 0.0 CO @ 7% O₂
 1.1 CO @ 7% O₂

As Measured
 At Detection Limit

1.00 SO₂ lbs/hour
 0.84 NO_x lbs/hour
 0.00 CO lbs/hour
 0.02 CO lbs/hour

As Measured
 At Detection Limit

Calculation of Average Emissions

Test Performed For:
ConocoPhillips
Ferndale Refinery
SRU #2 Exhaust Duct
O₂, CO₂, CO, NO_x, & SO₂
Date:2/2/10

Test Performed By:
ETS, Inc.
Emission Testing
CEMs 2
Project #2010.1601
Run 2

Calibration Gas Value	Initial Calibration	Final Calibration	Average
0.00 percent O ₂	-0.14 %	-0.01 %	-0.07
12.50 percent O ₂	12.41 %	12.49 %	12.45
0.0 ppm NO _x	0.3 ppm	0.2 ppm	0.25
34.3 ppm NO _x	33.6 ppm	34.2 ppm	33.92
0.00 percent CO ₂	0.01 %	0.00 %	0.01
9.93 percent CO ₂	9.78 %	9.83 %	9.81
0.0 ppm CO	0.0 ppm	0.0 ppm	0.00
35.0 ppm CO	34.8 ppm	34.6 ppm	34.68
0.0 ppm SO ₂	1.1 ppm	-0.3 ppm	0.36
34.1 ppm SO ₂	32.6 ppm	33.9 ppm	33.24

Mean Reference Values:
4.90 percent O₂
28.3 ppm NO_x
6.41 percent CO₂
0.0 ppm CO
21.3 ppm SO₂

Corrected Results:
5.00 percent O₂
28.6 ppm NO_x
6.50 percent CO₂
0.0 ppm CO
1.2 ppm CO
21.7 ppm SO₂

Basis:
DRY
DRY
DRY
DRY
At Detection Limit
DRY

258,000 SCFH Gas Flow

DRY

Emission Calculations:

28.5 SO₂ @ 0% O₂
25.0 NO_x @ 7% O₂
0.0 CO @ 7% O₂
1.0 CO @ 7% O₂

As Measured
At Detection Limit

0.93 SO₂ lbs/hour
0.88 NO_x lbs/hour
0.00 CO lbs/hour
0.02 CO lbs/hour

As Measured
At Detection Limit

Calculation of Average Emissions

Test Performed For:
 ConocoPhillips
 Ferndale Refinery
 SRU #2 Exhaust Duct
 O2, CO2, CO, NOx, & SO2
 Date:2/2/10

Test Performed By:
 ETS, Inc.
 Emission Testing
 CEMs 2
 Project #2010.1601
 Run 3

Calibration Gas Value	Initial Calibration	Final Calibration	Average
0.00 percent O ₂	-0.01 %	0.10 %	0.05
12.50 percent O ₂	12.49 %	12.41 %	12.45
0.0 ppm NO _x	0.2 ppm	0.3 ppm	0.28
34.3 ppm NO _x	34.2 ppm	34.3 ppm	34.27
0.00 percent CO ₂	0.00 %	0.02 %	0.01
9.93 percent CO ₂	9.83 %	9.83 %	9.83
0.0 ppm CO	0.0 ppm	0.0 ppm	0.00
35.0 ppm CO	34.6 ppm	34.5 ppm	34.55
0.0 ppm SO ₂	-0.3 ppm	-0.9 ppm	-0.60
34.1 ppm SO ₂	33.9 ppm	34.4 ppm	34.13
Mean Reference Values:	Corrected Results:	Basis:	
4.90 percent O ₂	4.90 percent O ₂	DRY	
28.2 ppm NO _x	28.1 ppm NO _x	DRY	
6.39 percent CO ₂	6.50 percent CO ₂	DRY	
0.0 ppm CO	0.0 ppm CO	DRY	
21.7 ppm SO ₂	1.2 ppm CO	At Detection Limit	
	21.9 ppm SO ₂	DRY	
Emission Calculations:	262,200 SCFH Gas Flow	DRY	
	28.6 SO ₂ @ 0% O ₂		
	24.4 NO _x @ 7% O ₂		
	0.0 CO @ 7% O ₂	As Measured	
	1.0 CO @ 7% O ₂	At Detection Limit	
	0.95 SO ₂ lbs/hour		
	0.88 NO _x lbs/hour		
	0.00 CO lbs/hour	As Measured	
	0.02 CO lbs/hour	At Detection Limit	

Sampling System Bias and Drift

Test Performed For:
 ConocoPhillips
 Ferndale Refinery
 SRU #2 Exhaust Duct
 O2, CO2, CO, NOx, & SO2
 Date:2/2/10

Test Performed By:
 ETS, Inc.
 Emission Testing
 CEMs 2
 Project #2010.1601
 Run 1

Monitor Type	Analyzer Cal Response	Initial Cal Value	Pre Run Bias (%)	Final Cal Value	Post Run Bias (%)	Total Run Drift (%)
O ₂	0.01 %	0.01 %	0.00 %	-0.14 %	-0.68 %	-0.68 %
O ₂	12.54 %	12.41 %	-0.59 %	12.49 %	-0.23 %	0.36 %
NO _x	0.0 ppm	0.0 ppm	0.00 %	0.3 ppm	0.51 %	0.51 %
NO _x	34.2 ppm	34.0 ppm	-0.34 %	33.6 ppm	-1.02 %	-0.68 %
CO ₂	0.02 %	0.00 %	-0.11 %	0.01 %	-0.05 %	0.05 %
CO ₂	9.93 %	9.91 %	-0.11 %	9.78 %	-0.81 %	-0.70 %
CO	0.0 ppm	-0.1 ppm	-0.17 %	0.0 ppm	0.00 %	0.17 %
CO	35.2 ppm	34.6 ppm	-1.00 %	34.8 ppm	-0.67 %	0.33 %
SO ₂	-0.2 ppm	-0.3 ppm	-0.17 %	1.1 ppm	2.23 %	2.40 %
SO ₂	34.1 ppm	34.2 ppm	0.17 %	32.6 ppm	-2.57 %	-2.74 %

Sampling System Bias and Drift

Test Performed For:
 ConocoPhillips
 Ferndale Refinery
 SRU #2 Exhaust Duct
 O₂, CO₂, CO, NO_x, & SO₂
 Date:2/2/10

Test Performed By:
 ETS, Inc.
 Emission Testing
 CEMs 2
 Project #2010.1601
 Run 2

Monitor Type	Analyzer Cal Response	Initial Cal Value	Pre Run Bias (%)	Final Cal Value	Post Run Bias (%)	Total Run Drift (%)
O ₂	0.01 %	-0.14 %	-0.68 %	-0.01 %	-0.09 %	0.59 %
O ₂	12.54 %	12.41 %	-0.59 %	12.49 %	-0.23 %	0.36 %
NO _x	0.0 ppm	0.3 ppm	0.51 %	0.2 ppm	0.34 %	-0.17 %
NO _x	34.2 ppm	33.6 ppm	-1.02 %	34.2 ppm	0.00 %	1.02 %
CO ₂	0.02 %	0.01 %	-0.05 %	0.00 %	-0.11 %	-0.05 %
CO ₂	9.93 %	9.78 %	-0.81 %	9.83 %	-0.54 %	0.27 %
CO	0.0 ppm	0.0 ppm	0.00 %	0.0 ppm	0.00 %	0.00 %
CO	35.2 ppm	34.8 ppm	-0.67 %	34.6 ppm	-1.00 %	-0.33 %
SO ₂	-0.2 ppm	1.1 ppm	2.23 %	-0.3 ppm	-0.17 %	-2.40 %
SO ₂	34.1 ppm	32.6 ppm	-2.57 %	33.9 ppm	-0.34 %	2.23 %

Sampling System Bias and Drift

Test Performed For:
 ConocoPhillips
 Ferndale Refinery
 SRU #2 Exhaust Duct
 O₂, CO₂, CO, NO_x, & SO₂
 Date:2/2/10

Test Performed By:
 ETS, Inc.
 Emission Testing
 CEMs 2
 Project #2010.1601
 Run 3

Monitor Type	Analyzer Cal Response	Initial Cal Value	Pre Run Bias (%)	Final Cal Value	Post Run Bias (%)	Total Run Drift (%)
O ₂	0.01 %	-0.01 %	-0.09 %	0.10 %	0.41 %	0.50 %
O ₂	12.54 %	12.49 %	-0.23 %	12.41 %	-0.59 %	-0.36 %
NO _x	0.0 ppm	0.2 ppm	0.34 %	0.3 ppm	0.51 %	0.17 %
NO _x	34.2 ppm	34.2 ppm	0.00 %	34.3 ppm	0.17 %	0.17 %
CO ₂	0.02 %	0.00 %	-0.11 %	0.02 %	0.00 %	0.11 %
CO ₂	9.93 %	9.83 %	-0.54 %	9.83 %	-0.54 %	0.00 %
CO	0.0 ppm	0.0 ppm	0.00 %	0.0 ppm	0.00 %	0.00 %
CO	35.2 ppm	34.6 ppm	-1.00 %	34.5 ppm	-1.17 %	-0.17 %
SO ₂	-0.2 ppm	-0.3 ppm	-0.17 %	-0.9 ppm	-1.20 %	-1.03 %
SO ₂	34.1 ppm	33.9 ppm	-0.34 %	34.4 ppm	0.51 %	0.86 %

Analyzer Calibration Error

Test Performed For:
ConocoPhillips
Ferndale Refinery
SRU #2 Exhaust Duct
O2, CO2, CO, NOx, & SO2
Date:2/2/10

Test Performed By:
ETS, Inc.
Emission Testing
CEMs 2
Project #2010.1601
Run 1

Oxygen Monitor

Full Scale: 22.01 %

Method 3A

Serial Number: E2-301A

Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero N2/cg1	0.00 %	0.01 %	0.01 %	0.05 %
CC50904/cg3	12.50 %	12.54 %	0.04 %	0.18 %
CC48291/cg2	22.01 %	22.01 %	0.00 %	0.00 %

Nitrogen Oxides Monitor

Full Scale: 58.7 ppm

Method 7E

Serial Number: 8350006

Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero N2/cg1	0.0 ppm	0.0 ppm	0.0 ppm	0.00 %
SG9147518/dg2	34.3 ppm	34.2 ppm	-0.1 ppm	-0.11 %
SG9147518/dg1	58.7 ppm	58.6 ppm	-0.1 ppm	-0.24 %

Carbon Dioxide Monitor

Full Scale: 18.63 %

Method 3A

Serial Number: ED-641

Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero N2/cg1	0.00 %	0.02 %	0.02 %	0.11 %
CC50904/cg3	9.93 %	9.93 %	0.00 %	0.00 %
CC48291/cg2	18.63 %	18.64 %	0.01 %	0.05 %

Carbon Monoxide Monitor

Full Scale: 60.0 ppm

Method 10

Serial Number: BN-978

Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero N2/cg1	0.0 ppm	0.0 ppm	0.0 ppm	0.00 %
SG9147518/dg3	20.0 ppm	19.7 ppm	-0.3 ppm	-0.50 %
SG9147518/dg2	35.0 ppm	35.2 ppm	0.2 ppm	0.33 %
SG9147518/dg1	60.0 ppm	59.8 ppm	-0.2 ppm	-0.33 %

Analyzer Calibration Error

Test Performed For:
ConocoPhillips
Ferndale Refinery
SRU #2 Exhaust Duct
O2, CO2, CO, NOx, & SO2
Date:2/2/10

Test Performed By:
ETS, Inc.
Emission Testing
CEMs 2
Project #2010.1601
Run 1

Sulfur Dioxide Monitor

Full Scale: 58.4 ppm

Method 6C

Serial Number: 93-721M-8000-4

Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero N2/cg1	0.0 ppm	-0.2 ppm	-0.2 ppm	-0.34 %
SG9147518/dg2	34.1 ppm	34.1 ppm	0.0 ppm	0.02 %
SG9147518/dg1	58.4 ppm	58.5 ppm	0.1 ppm	0.17 %

Analyzer Calibration Error

Test Performed For:
ConocoPhillips
Ferndale Refinery
SRU #2 Exhaust Duct
O2, CO2, CO, NOx, & SO2
Date:2/2/10

Test Performed By:
ETS, Inc.
Emission Testing
CEMs 2
Project #2010.1601
Run 2

Oxygen Monitor

Full Scale: 22.01 %

Method 3A

Serial Number: E2-301A

Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero N2/cg1	0.00 %	0.01 %	0.01 %	0.05 %
CC50904/cg3	12.50 %	12.54 %	0.04 %	0.18 %
CC48291/cg2	22.01 %	22.01 %	0.00 %	0.00 %

Nitrogen Oxides Monitor

Full Scale: 58.7 ppm

Method 7E

Serial Number: 8350006

Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero N2/cg1	0.0 ppm	0.0 ppm	0.0 ppm	0.00 %
SG9147518/dg2	34.3 ppm	34.2 ppm	-0.1 ppm	-0.11 %
SG9147518/dg1	58.7 ppm	58.6 ppm	-0.1 ppm	-0.24 %

Carbon Dioxide Monitor

Full Scale: 18.63 %

Method 3A

Serial Number: ED-641

Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero N2/cg1	0.00 %	0.02 %	0.02 %	0.11 %
CC50904/cg3	9.93 %	9.93 %	0.00 %	0.00 %
CC48291/cg2	18.63 %	18.64 %	0.01 %	0.05 %

Carbon Monoxide Monitor

Full Scale: 60.0 ppm

Method 10

Serial Number: BN-978

Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero N2/cg1	0.0 ppm	0.0 ppm	0.0 ppm	0.00 %
SG9147518/dg3	20.0 ppm	19.7 ppm	-0.3 ppm	-0.50 %
SG9147518/dg2	35.0 ppm	35.2 ppm	0.2 ppm	0.33 %
SG9147518/dg1	60.0 ppm	59.8 ppm	-0.2 ppm	-0.33 %

Analyzer Calibration Error

Test Performed For:
ConocoPhillips
Ferndale Refinery
SRU #2 Exhaust Duct
O2, CO2, CO, NOx, & SO2
Date:2/2/10

Test Performed By:
ETS, Inc.
Emission Testing
CEMs 2
Project #2010.1601
Run 2

Sulfur Dioxide Monitor

Full Scale: 58.4 ppm

Method 6C

Serial Number: 93-721M-8000-4

Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero N2/cg1	0.0 ppm	-0.2 ppm	-0.2 ppm	-0.34 %
SG9147518/dg2	34.1 ppm	34.1 ppm	0.0 ppm	0.02 %
SG9147518/dg1	58.4 ppm	58.5 ppm	0.1 ppm	0.17 %

Analyzer Calibration Error

Test Performed For:
ConocoPhillips
Ferndale Refinery
SRU #2 Exhaust Duct
O2, CO2, CO, NOx, & SO2
Date:2/2/10

Test Performed By:
ETS, Inc.
Emission Testing
CEMs 2
Project #2010.1601
Run 3

Oxygen Monitor

Full Scale: 22.01 %

Method 3A

Serial Number: E2-301A

Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero N2/cg1	0.00 %	0.01 %	0.01 %	0.05 %
CC50904/cg3	12.50 %	12.54 %	0.04 %	0.18 %
CC48291/cg2	22.01 %	22.01 %	0.00 %	0.00 %

Nitrogen Oxides Monitor

Full Scale: 58.7 ppm

Method 7E

Serial Number: 8350006

Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero N2/cg1	0.0 ppm	0.0 ppm	0.0 ppm	0.00 %
SG9147518/dg2	34.3 ppm	34.2 ppm	-0.1 ppm	-0.11 %
SG9147518/dg1	58.7 ppm	58.6 ppm	-0.1 ppm	-0.24 %

Carbon Dioxide Monitor

Full Scale: 18.63 %

Method 3A

Serial Number: ED-641

Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero N2/cg1	0.00 %	0.02 %	0.02 %	0.11 %
CC50904/cg3	9.93 %	9.93 %	0.00 %	0.00 %
CC48291/cg2	18.63 %	18.64 %	0.01 %	0.05 %

Carbon Monoxide Monitor

Full Scale: 60.0 ppm

Method 10

Serial Number: BN-978

Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero N2/cg1	0.0 ppm	0.0 ppm	0.0 ppm	0.00 %
SG9147518/dg3	20.0 ppm	19.7 ppm	-0.3 ppm	-0.50 %
SG9147518/dg2	35.0 ppm	35.2 ppm	0.2 ppm	0.33 %
SG9147518/dg1	60.0 ppm	59.8 ppm	-0.2 ppm	-0.33 %

Analyzer Calibration Error

Test Performed For:
ConocoPhillips
Ferndale Refinery
SRU #2 Exhaust Duct
O2, CO2, CO, NOx, & SO2
Date:2/2/10

Test Performed By:
ETS, Inc.
Emission Testing
CEMs 2
Project #2010.1601
Run 3

Sulfur Dioxide Monitor

Full Scale: 58.4 ppm

Method 6C

Serial Number: 93-721M-8000-4

Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero N2/cg1	0.0 ppm	-0.2 ppm	-0.2 ppm	-0.34 %
SG9147518/dg2	34.1 ppm	34.1 ppm	0.0 ppm	0.02 %
SG9147518/dg1	58.4 ppm	58.5 ppm	0.1 ppm	0.17 %

filename 2/2/2010 10:12:53 C:\RMDATA\CP1601.CSV
 testby1 ETS, Inc.
 testby2 Emission Testing
 testby3 CEMs 2
 testby4 Project #2010.1601
 testfor1 ConocoPhillips
 testfor2 Ferndale Refinery
 testfor3 SRU #2
 testfor4 O2, CO2, CO, NOx, & SO2

name			2 O2	1 CO2	4 NOx	7 SO2	3 CO
sn			E2-301A	ED-641	8350006	93-721M-8000-4	BN-978
offset			0	0	0	0	0
fullscale			22.0	18.6	58.7	58.4	60.0
train			1	1	1	1	1
gastype			o2 3a	co2 3a	nox 7e	so2 6c	co 10
run1	2/2/2010	12:40:00	4.28	6.61	28.7	20.3	0.0
run1	2/2/2010	12:40:15	4.50	6.42	28.1	20.5	0.0
run1	2/2/2010	12:40:30	4.95	6.33	27.3	20.5	0.0
run1	2/2/2010	12:40:45	4.95	6.38	28.1	20.7	0.0
run1	2/2/2010	12:41:00	5.00	6.13	26.7	20.9	0.0
run1	2/2/2010	12:41:15	5.21	6.53	28.3	20.8	0.0
run1	2/2/2010	12:41:30	4.75	6.65	28.7	21.4	0.0
run1	2/2/2010	12:41:45	4.51	6.63	29.1	21.9	0.0
run1	2/2/2010	12:42:00	4.32	6.62	29.2	22.3	0.0
run1	2/2/2010	12:42:15	4.35	6.47	28.6	22.4	0.0
run1	2/2/2010	12:42:30	4.50	6.59	29.0	22.3	0.0
run1	2/2/2010	12:42:45	4.87	6.03	26.3	22.2	0.0
run1	2/2/2010	12:43:00	5.55	6.26	27.1	21.8	0.0
run1	2/2/2010	12:43:15	5.11	6.55	28.6	21.9	0.0
run1	2/2/2010	12:43:30	4.71	6.58	28.4	22.3	0.0
run1	2/2/2010	12:43:45	4.52	6.65	29.2	22.6	0.0
run1	2/2/2010	12:44:00	4.45	6.69	29.2	22.9	0.0
run1	2/2/2010	12:44:15	4.25	6.68	29.3	23.1	0.0
run1	2/2/2010	12:44:30	4.27	6.57	28.9	23.4	0.0
run1	2/2/2010	12:44:45	4.57	6.63	28.7	23.4	0.0
run1	2/2/2010	12:45:00	4.50	6.49	28.6	23.4	0.0
run1	2/2/2010	12:45:15	4.70	6.57	28.2	23.4	0.0
run1	2/2/2010	12:45:30	4.43	6.61	29.1	23.6	0.0
run1	2/2/2010	12:45:45	4.55	6.54	28.4	23.7	0.0
run1	2/2/2010	12:46:00	4.72	6.37	27.9	23.6	0.0
run1	2/2/2010	12:46:15	4.86	6.72	29.0	23.3	0.0
run1	2/2/2010	12:46:30	4.46	6.56	28.8	23.5	0.0
run1	2/2/2010	12:46:45	4.48	6.76	28.7	23.6	0.0
run1	2/2/2010	12:47:00	4.24	6.57	28.8	23.8	0.0
run1	2/2/2010	12:47:15	4.47	6.54	28.7	23.8	0.0
run1	2/2/2010	12:47:30	4.74	6.60	28.5	23.6	0.0
run1	2/2/2010	12:47:45	4.47	6.78	29.2	23.5	0.0
run1	2/2/2010	12:48:00	4.14	6.81	29.5	23.9	0.0
run1	2/2/2010	12:48:15	4.06	6.73	29.3	24.2	0.0
run1	2/2/2010	12:48:30	4.21	6.72	29.2	24.4	0.0
run1	2/2/2010	12:48:45	4.38	6.38	28.5	24.4	0.0
run1	2/2/2010	12:49:00	4.85	6.57	28.2	24.2	0.0
run1	2/2/2010	12:49:15	4.53	6.35	28.5	24.2	0.0
run1	2/2/2010	12:49:30	4.85	6.73	28.4	24.1	0.0
run1	2/2/2010	12:49:45	4.33	6.79	29.5	24.3	0.0
run1	2/2/2010	12:50:00	4.33	6.37	28.2	24.6	0.0
run1	2/2/2010	12:50:15	4.75	6.51	28.5	24.2	0.0

run1	2/2/2010	12:50:30	4.72	6.55	28.4	24.2	0.0
run1	2/2/2010	12:50:45	4.53	6.57	28.5	24.2	0.0
run1	2/2/2010	12:51:00	4.42	6.70	28.9	24.2	0.0
run1	2/2/2010	12:51:15	4.29	6.74	29.3	24.5	0.0
run1	2/2/2010	12:51:30	4.24	6.71	29.2	24.8	0.0
run1	2/2/2010	12:51:45	4.16	6.69	29.3	24.8	0.0
run1	2/2/2010	12:52:00	4.24	6.49	28.6	24.9	0.0
run1	2/2/2010	12:52:15	4.63	6.56	28.5	24.7	0.0
run1	2/2/2010	12:52:30	4.67	6.45	28.4	24.6	0.0
run1	2/2/2010	12:52:45	4.78	6.70	29.0	24.5	0.0
run1	2/2/2010	12:53:00	4.45	6.51	29.0	24.6	0.0
run1	2/2/2010	12:53:15	5.13	5.84	25.7	24.4	0.0
run1	2/2/2010	12:53:30	5.84	5.74	25.7	23.3	0.0
run1	2/2/2010	12:53:45	6.22	6.42	26.9	22.5	0.0
run1	2/2/2010	12:54:00	5.23	6.51	28.7	22.9	0.0
run1	2/2/2010	12:54:15	5.31	6.15	26.7	23.4	0.0
run1	2/2/2010	12:54:30	5.19	6.72	29.3	23.4	0.0
run1	2/2/2010	12:54:45	4.47	6.72	29.4	24.0	0.0
run1	2/2/2010	12:55:00	4.19	6.70	29.5	24.4	0.0
run1	2/2/2010	12:55:15	4.20	6.67	29.1	24.6	0.0
run1	2/2/2010	12:55:30	4.25	6.67	29.2	24.7	0.0
run1	2/2/2010	12:55:45	4.41	6.55	28.9	24.6	0.0
run1	2/2/2010	12:56:00	4.83	6.17	27.4	24.4	0.0
run1	2/2/2010	12:56:15	5.42	6.47	27.8	23.8	0.0
run1	2/2/2010	12:56:30	4.90	6.67	28.9	23.7	0.0
run1	2/2/2010	12:56:45	4.53	6.70	29.0	24.1	0.0
run1	2/2/2010	12:57:00	4.46	6.45	28.5	24.3	0.0
run1	2/2/2010	12:57:15	4.59	6.61	28.7	24.4	0.0
run1	2/2/2010	12:57:30	4.57	6.48	28.4	24.4	0.0
run1	2/2/2010	12:57:45	4.61	6.78	29.1	24.4	0.0
run1	2/2/2010	12:58:00	4.22	6.65	29.2	24.7	0.0
run1	2/2/2010	12:58:15	4.40	6.61	28.8	24.7	0.0
run1	2/2/2010	12:58:30	4.55	6.50	28.7	24.7	0.0
run1	2/2/2010	12:58:45	4.76	6.54	28.9	28.0	0.0
run1	2/2/2010	12:59:00	4.78	6.30	28.2	28.4	0.0
run1	2/2/2010	12:59:15	5.19	5.97	26.4	25.3	0.0
run1	2/2/2010	12:59:30	5.56	6.29	27.7	23.5	0.0
run1	2/2/2010	12:59:45	5.24	6.42	28.2	23.3	0.0
run1	2/2/2010	13:00:00	5.01	6.40	28.3	23.5	0.0
run1	2/2/2010	13:00:15	5.36	5.76	25.9	23.7	0.0
run1	2/2/2010	13:00:30	6.19	5.89	26.3	23.1	0.0
run1	2/2/2010	13:00:45	6.25	6.31	26.8	22.7	0.0
run1	2/2/2010	13:01:00	5.49	6.07	27.2	22.8	0.0
run1	2/2/2010	13:01:15	5.61	6.08	26.9	23.0	0.0
run1	2/2/2010	13:01:30	5.67	6.20	27.3	23.1	0.0
run1	2/2/2010	13:01:45	5.38	6.19	27.7	23.2	0.0
run1	2/2/2010	13:02:00	5.84	5.65	25.0	23.0	0.0
run1	2/2/2010	13:02:15	6.19	6.30	27.4	22.4	0.0
run1	2/2/2010	13:02:30	5.54	5.51	26.0	22.7	0.0
run1	2/2/2010	13:02:45	6.99	5.77	24.1	22.3	0.0
run1	2/2/2010	13:03:00	6.50	6.08	26.8	21.7	0.0
run1	2/2/2010	13:03:15	5.78	6.23	27.4	22.2	0.0
run1	2/2/2010	13:03:30	5.49	6.29	27.7	22.9	0.0
run1	2/2/2010	13:03:45	5.35	6.50	27.8	23.1	0.0
run1	2/2/2010	13:04:00	4.73	6.70	29.2	23.6	0.0
run1	2/2/2010	13:04:15	4.59	6.23	27.9	24.2	0.0
run1	2/2/2010	13:04:30	5.15	6.22	27.8	24.0	0.0

run1	2/2/2010	13:04:45	5.40	6.05	26.5	23.6	0.0
run1	2/2/2010	13:05:00	5.60	6.35	27.7	23.3	0.0
run1	2/2/2010	13:05:15	5.33	6.04	27.0	23.3	0.0
run1	2/2/2010	13:05:30	5.74	6.16	26.6	23.3	0.0
run1	2/2/2010	13:05:45	5.49	6.30	27.6	23.2	0.0
run1	2/2/2010	13:06:00	5.04	6.43	28.3	23.6	0.0
run1	2/2/2010	13:06:15	4.85	6.60	28.7	24.0	0.0
run1	2/2/2010	13:06:30	4.84	5.95	26.8	24.3	0.0
run1	2/2/2010	13:06:45	5.62	6.08	26.7	23.9	0.0
run1	2/2/2010	13:07:00	5.53	6.41	28.2	23.5	0.0
run1	2/2/2010	13:07:15	5.14	6.17	27.1	23.6	0.0
run1	2/2/2010	13:07:30	5.25	6.28	27.7	23.5	0.0
run1	2/2/2010	13:07:45	5.33	6.16	26.8	23.5	0.0
run1	2/2/2010	13:08:00	5.55	6.48	27.0	23.3	0.0
run1	2/2/2010	13:08:15	4.87	6.24	28.0	23.4	0.0
run1	2/2/2010	13:08:30	5.27	6.37	27.4	23.6	0.0
run1	2/2/2010	13:08:45	4.98	6.56	28.4	23.6	0.0
run1	2/2/2010	13:09:00	4.63	6.39	28.2	24.0	0.0
run1	2/2/2010	13:09:15	4.84	6.17	27.6	24.0	0.0
run1	2/2/2010	13:09:30	5.43	6.46	27.4	23.9	0.0
run1	2/2/2010	13:09:45	4.95	6.42	28.1	23.7	0.0
run1	2/2/2010	13:10:00	4.88	6.21	28.0	23.9	0.0
run1	2/2/2010	13:10:15	5.20	6.47	27.3	23.8	0.0
run1	2/2/2010	13:10:30	4.79	6.57	28.7	23.9	0.0
run1	2/2/2010	13:10:45	4.71	6.29	27.8	24.1	0.0
run1	2/2/2010	13:11:00	5.15	6.10	26.4	24.1	0.0
run1	2/2/2010	13:11:15	5.43	6.19	27.4	23.8	0.0
run1	2/2/2010	13:11:30	5.78	6.04	25.5	23.3	0.0
run1	2/2/2010	13:11:45	5.62	6.66	28.2	22.4	0.0
run1	2/2/2010	13:12:00	4.73	6.41	28.1	23.0	0.0
run1	2/2/2010	13:12:15	4.83	6.57	28.4	23.9	0.0
run1	2/2/2010	13:12:30	4.59	6.28	28.2	24.4	0.0
run1	2/2/2010	13:12:45	5.22	6.35	26.8	24.3	0.0
run1	2/2/2010	13:13:00	4.98	6.43	28.2	24.0	0.0
run1	2/2/2010	13:13:15	4.84	6.10	27.2	24.3	0.0
run1	2/2/2010	13:13:30	5.47	6.36	26.6	24.1	0.0
run1	2/2/2010	13:13:45	5.05	6.53	28.1	24.1	0.0
run1	2/2/2010	13:14:00	4.56	6.52	28.4	24.4	0.0
run1	2/2/2010	13:14:15	4.63	6.58	28.3	23.9	0.0
run1	2/2/2010	13:14:30	4.77	5.52	25.5	22.8	0.0
run1	2/2/2010	13:14:45	6.41	6.16	25.4	22.2	0.0
run1	2/2/2010	13:15:00	5.81	5.98	26.2	22.1	0.0
run1	2/2/2010	13:15:15	5.99	5.93	25.7	22.7	0.0
run1	2/2/2010	13:15:30	5.92	6.26	26.7	22.9	0.0
run1	2/2/2010	13:15:45	5.40	5.98	26.3	23.2	0.0
run1	2/2/2010	13:16:00	5.77	6.04	26.2	23.4	0.0
run1	2/2/2010	13:16:15	5.62	6.29	27.3	23.4	0.0
run1	2/2/2010	13:16:30	5.21	6.45	27.9	23.7	0.0
run1	2/2/2010	13:16:45	4.84	6.30	27.8	24.0	0.0
run1	2/2/2010	13:17:00	4.87	6.51	28.2	24.1	0.0
run1	2/2/2010	13:17:15	4.85	6.01	26.7	24.2	0.0
run1	2/2/2010	13:17:30	5.53	6.51	27.6	24.0	0.0
run1	2/2/2010	13:17:45	4.84	6.33	28.0	24.1	0.0
run1	2/2/2010	13:18:00	4.83	6.45	28.1	24.4	0.0
run1	2/2/2010	13:18:15	5.14	5.53	25.1	23.7	0.0
run1	2/2/2010	13:18:30	6.56	6.03	25.4	21.8	0.0
run1	2/2/2010	13:18:45	6.23	5.96	25.2	21.4	0.0

run1	2/2/2010	13:19:00	5.97	6.16	26.4	21.8	0.0
run1	2/2/2010	13:19:15	5.33	6.60	28.6	22.6	0.0
run1	2/2/2010	13:19:30	4.66	6.21	27.9	23.6	0.0
run1	2/2/2010	13:19:45	5.43	5.82	24.9	24.0	0.0
run1	2/2/2010	13:20:00	6.19	5.53	25.0	23.4	0.0
run1	2/2/2010	13:20:15	6.83	5.93	24.8	22.8	0.0
run1	2/2/2010	13:20:30	6.39	6.16	25.7	22.6	0.0
run1	2/2/2010	13:20:45	5.56	6.38	28.2	23.0	0.0
run1	2/2/2010	13:21:00	5.13	6.43	27.9	23.8	0.0
run1	2/2/2010	13:21:15	4.70	6.63	28.7	24.3	0.0
run1	2/2/2010	13:21:30	4.41	6.38	28.4	25.0	0.0
run1	2/2/2010	13:21:45	4.82	6.26	27.7	25.2	0.0
run1	2/2/2010	13:22:00	5.70	5.59	24.4	24.8	0.0
run1	2/2/2010	13:22:15	6.36	6.33	26.9	23.6	0.0
run1	2/2/2010	13:22:30	5.24	6.32	28.3	23.7	0.0
run1	2/2/2010	13:22:45	5.02	6.50	28.0	24.2	0.0
run1	2/2/2010	13:23:00	4.69	6.42	28.5	24.7	0.0
run1	2/2/2010	13:23:15	5.00	6.06	27.1	25.0	0.0
run1	2/2/2010	13:23:30	5.42	6.43	28.1	24.7	0.0
run1	2/2/2010	13:23:45	4.78	6.53	28.8	24.8	0.0
run1	2/2/2010	13:24:00	4.69	6.50	28.5	25.1	0.0
run1	2/2/2010	13:24:15	4.62	6.42	28.6	25.3	0.0
run1	2/2/2010	13:24:30	4.76	6.39	28.4	25.3	0.0
run1	2/2/2010	13:24:45	4.88	6.24	28.0	25.1	0.0
run1	2/2/2010	13:25:00	5.37	6.32	27.2	25.0	0.0
run1	2/2/2010	13:25:15	5.29	6.02	27.0	24.6	0.0
run1	2/2/2010	13:25:30	5.58	6.40	28.0	23.5	0.0
run1	2/2/2010	13:25:45	5.13	6.41	28.1	22.8	0.0
run1	2/2/2010	13:26:00	4.86	6.31	28.6	23.4	0.0
run1	2/2/2010	13:26:15	5.04	6.41	28.2	24.0	0.0
run1	2/2/2010	13:26:30	5.36	5.69	25.6	24.2	0.0
run1	2/2/2010	13:26:45	5.96	6.28	27.6	23.8	0.0
run1	2/2/2010	13:27:00	5.45	6.20	27.8	23.8	0.0
run1	2/2/2010	13:27:15	5.38	6.18	27.5	24.0	0.0
run1	2/2/2010	13:27:30	5.27	6.30	28.3	24.1	0.0
run1	2/2/2010	13:27:45	5.43	6.07	26.8	24.2	0.0
run1	2/2/2010	13:28:00	5.54	6.47	28.1	24.0	0.0
run1	2/2/2010	13:28:15	4.89	6.30	28.4	24.3	0.0
run1	2/2/2010	13:28:30	5.12	6.29	27.8	24.5	0.0
run1	2/2/2010	13:28:45	5.14	6.22	27.7	24.6	0.0
run1	2/2/2010	13:29:00	5.33	6.46	28.0	24.5	0.0
run1	2/2/2010	13:29:15	4.93	6.21	28.0	24.6	0.0
run1	2/2/2010	13:29:30	5.30	6.33	27.5	24.6	0.0
run1	2/2/2010	13:29:45	5.00	6.59	28.7	24.5	0.0
run1	2/2/2010	13:30:00	4.58	6.61	28.9	24.9	0.0
run1	2/2/2010	13:30:15	4.50	6.39	28.3	25.2	0.0
run1	2/2/2010	13:30:30	4.80	6.28	28.0	25.2	0.0
run1	2/2/2010	13:30:45	5.56	5.71	25.2	24.9	0.0
run1	2/2/2010	13:31:00	5.95	6.10	27.1	24.2	0.0
run1	2/2/2010	13:31:15	5.68	6.23	26.9	24.0	0.0
run1	2/2/2010	13:31:30	5.79	5.83	25.7	24.0	0.0
run1	2/2/2010	13:31:45	6.12	6.10	26.2	23.8	0.0
run1	2/2/2010	13:32:00	5.50	6.09	27.0	23.7	0.0
run1	2/2/2010	13:32:15	5.52	6.50	27.6	23.9	0.0
run1	2/2/2010	13:32:30	4.88	6.55	28.6	24.0	0.0
run1	2/2/2010	13:32:45	4.56	6.67	28.9	23.6	0.0
run1	2/2/2010	13:33:00	4.29	6.54	29.1	24.0	0.0

run1	2/2/2010	13:33:15	4.47	6.41	28.1	24.6	0.0
run1	2/2/2010	13:33:30	4.51	6.58	28.9	24.9	0.0
run1	2/2/2010	13:33:45	4.48	6.43	28.2	25.3	0.0
run1	2/2/2010	13:34:00	4.66	6.42	28.7	25.3	0.0
run1	2/2/2010	13:34:15	4.91	6.38	27.5	25.2	0.0
run1	2/2/2010	13:34:30	4.74	6.52	28.6	25.0	0.0
run1	2/2/2010	13:34:45	4.38	6.66	29.2	25.2	0.0
run1	2/2/2010	13:35:00	4.33	6.38	28.5	25.3	0.0
run1	2/2/2010	13:35:15	4.74	6.40	28.1	25.4	0.0
run1	2/2/2010	13:35:30	4.85	6.50	28.6	25.2	0.0
run1	2/2/2010	13:35:45	4.60	6.62	28.7	25.1	0.0
run1	2/2/2010	13:36:00	4.35	6.70	29.1	25.3	0.0
run1	2/2/2010	13:36:15	4.28	6.14	28.3	25.5	0.0
run1	2/2/2010	13:36:30	5.52	6.07	25.4	25.2	0.0
run1	2/2/2010	13:36:45	5.47	6.69	28.3	24.4	0.0
run1	2/2/2010	13:37:00	4.53	6.56	28.6	24.8	0.0
run1	2/2/2010	13:37:15	4.74	6.16	27.4	25.2	0.0
run1	2/2/2010	13:37:30	5.15	6.65	28.2	25.1	0.0
run1	2/2/2010	13:37:45	4.45	6.68	28.8	25.2	0.0
run1	2/2/2010	13:38:00	4.42	6.20	27.4	25.5	0.0
run1	2/2/2010	13:38:15	5.13	6.41	27.3	25.4	0.0
run1	2/2/2010	13:38:30	4.89	6.40	28.0	25.2	0.0
run1	2/2/2010	13:38:45	4.78	6.35	27.6	25.2	0.0
run1	2/2/2010	13:39:00	4.78	6.20	27.3	25.2	0.0
run1	2/2/2010	13:39:15	5.20	6.32	27.5	25.0	0.0
run1	2/2/2010	13:39:30	4.90	6.60	28.6	25.0	0.0
run1	2/2/2010	13:39:45	4.49	6.32	28.0	25.4	0.0
averun1	2/2/2010	12:40:00	5.03	6.36	27.8	23.9	0.0
run2	2/2/2010	13:58:15	4.30	6.74	30.1	24.0	0.0
run2	2/2/2010	13:58:30	4.30	6.75	30.0	24.0	0.0
run2	2/2/2010	13:58:45	4.31	6.69	29.8	23.9	0.0
run2	2/2/2010	13:59:00	4.28	6.77	30.2	24.0	0.0
run2	2/2/2010	13:59:15	4.38	6.41	28.9	23.9	0.0
run2	2/2/2010	13:59:30	4.65	6.77	29.9	23.4	0.0
run2	2/2/2010	13:59:45	4.30	6.43	29.6	23.3	0.0
run2	2/2/2010	14:00:00	4.90	6.53	28.2	23.2	0.0
run2	2/2/2010	14:00:15	4.59	6.67	29.8	22.9	0.0
run2	2/2/2010	14:00:30	4.47	6.18	28.5	22.9	0.0
run2	2/2/2010	14:00:45	5.34	6.34	27.4	22.7	0.0
run2	2/2/2010	14:01:00	5.06	6.65	29.4	22.3	0.0
run2	2/2/2010	14:01:15	4.65	6.66	29.4	22.5	0.0
run2	2/2/2010	14:01:30	4.46	6.70	29.8	22.7	0.0
run2	2/2/2010	14:01:45	4.42	6.74	29.7	22.8	0.0
run2	2/2/2010	14:02:00	4.32	6.51	29.2	23.1	0.0
run2	2/2/2010	14:02:15	4.69	6.53	28.8	23.0	0.0
run2	2/2/2010	14:02:30	4.70	6.71	29.4	22.8	0.0
run2	2/2/2010	14:02:45	4.44	6.74	29.6	22.9	0.0
run2	2/2/2010	14:03:00	4.33	6.69	29.6	23.1	0.0
run2	2/2/2010	14:03:15	4.41	6.73	29.5	23.1	0.0
run2	2/2/2010	14:03:30	4.51	6.41	28.5	23.1	0.0
run2	2/2/2010	14:03:45	4.59	6.72	29.6	22.9	0.0
run2	2/2/2010	14:04:00	4.59	6.39	28.1	22.8	0.0
run2	2/2/2010	14:04:15	4.89	6.09	27.3	22.6	0.0
run2	2/2/2010	14:04:30	5.23	6.73	29.0	22.2	0.0
run2	2/2/2010	14:04:45	4.52	6.61	29.3	22.3	0.0
run2	2/2/2010	14:05:00	4.85	6.08	27.3	22.5	0.0
run2	2/2/2010	14:05:15	5.25	6.75	29.3	22.2	0.0

run2	2/2/2010	14:05:30	4.52	6.66	29.6	22.2	0.0
run2	2/2/2010	14:05:45	4.53	6.50	29.1	22.4	0.0
run2	2/2/2010	14:06:00	4.75	6.36	28.2	22.5	0.0
run2	2/2/2010	14:06:15	4.72	6.73	29.6	22.4	0.0
run2	2/2/2010	14:06:30	4.25	6.71	29.8	22.4	0.0
run2	2/2/2010	14:06:45	4.25	6.30	28.8	22.5	0.0
run2	2/2/2010	14:07:00	4.95	6.69	29.0	22.5	0.0
run2	2/2/2010	14:07:15	4.68	6.33	28.9	22.5	0.0
run2	2/2/2010	14:07:30	4.97	6.53	28.9	22.3	0.0
run2	2/2/2010	14:07:45	4.93	6.45	28.6	22.0	0.0
run2	2/2/2010	14:08:00	4.79	6.57	29.3	22.0	0.0
run2	2/2/2010	14:08:15	4.80	6.40	28.6	22.1	0.0
run2	2/2/2010	14:08:30	5.06	6.24	28.1	22.0	0.0
run2	2/2/2010	14:08:45	5.26	6.51	28.4	21.8	0.0
run2	2/2/2010	14:09:00	4.86	6.50	28.7	21.7	0.0
run2	2/2/2010	14:09:15	4.68	6.52	29.3	21.8	0.0
run2	2/2/2010	14:09:30	4.74	6.62	29.0	22.0	0.0
run2	2/2/2010	14:09:45	4.86	6.09	27.8	22.1	0.0
run2	2/2/2010	14:10:00	5.83	6.14	26.2	21.9	0.0
run2	2/2/2010	14:10:15	5.47	6.32	28.2	21.4	0.0
run2	2/2/2010	14:10:30	5.41	5.81	26.4	20.5	0.0
run2	2/2/2010	14:10:45	6.28	6.24	25.9	19.0	0.0
run2	2/2/2010	14:11:00	5.44	6.03	27.9	18.1	0.0
run2	2/2/2010	14:11:15	6.07	5.95	25.2	18.2	0.0
run2	2/2/2010	14:11:30	6.22	5.97	26.3	18.5	0.0
run2	2/2/2010	14:11:45	6.02	5.87	26.4	19.1	0.0
run2	2/2/2010	14:12:00	6.42	5.81	25.4	19.3	0.0
run2	2/2/2010	14:12:15	6.50	6.06	26.5	19.3	0.0
run2	2/2/2010	14:12:30	5.74	6.31	28.2	19.6	0.0
run2	2/2/2010	14:12:45	5.26	6.00	27.1	20.1	0.0
run2	2/2/2010	14:13:00	5.74	6.29	27.6	20.3	0.0
run2	2/2/2010	14:13:15	5.57	6.13	27.2	20.5	0.0
run2	2/2/2010	14:13:30	5.59	6.17	27.5	20.7	0.0
run2	2/2/2010	14:13:45	5.45	6.41	28.4	20.7	0.0
run2	2/2/2010	14:14:00	5.05	5.91	27.5	21.0	0.0
run2	2/2/2010	14:14:15	5.98	6.05	26.1	21.0	0.0
run2	2/2/2010	14:14:30	6.03	5.81	26.4	20.6	0.0
run2	2/2/2010	14:14:45	6.37	5.79	25.6	20.2	0.0
run2	2/2/2010	14:15:00	6.73	5.68	25.2	19.7	0.0
run2	2/2/2010	14:15:15	6.56	6.33	27.6	19.5	0.0
run2	2/2/2010	14:15:30	5.48	6.29	28.3	19.9	0.0
run2	2/2/2010	14:15:45	5.04	6.52	29.1	20.6	0.0
run2	2/2/2010	14:16:00	4.98	5.98	27.1	21.1	0.0
run2	2/2/2010	14:16:15	5.60	6.49	27.5	20.0	0.0
run2	2/2/2010	14:16:30	5.01	6.33	28.3	18.9	0.0
run2	2/2/2010	14:16:45	5.02	6.48	28.5	19.5	0.0
run2	2/2/2010	14:17:00	4.83	6.51	28.8	20.3	0.0
run2	2/2/2010	14:17:15	4.77	6.46	28.7	20.9	0.0
run2	2/2/2010	14:17:30	4.74	6.34	28.3	21.1	0.0
run2	2/2/2010	14:17:45	5.15	5.92	26.6	21.2	0.0
run2	2/2/2010	14:18:00	6.10	5.95	25.7	20.7	0.0
run2	2/2/2010	14:18:15	5.77	6.50	28.2	20.2	0.0
run2	2/2/2010	14:18:30	4.89	6.38	28.9	20.5	0.0
run2	2/2/2010	14:18:45	4.88	6.47	28.5	21.0	0.0
run2	2/2/2010	14:19:00	4.89	6.44	28.4	21.1	0.0
run2	2/2/2010	14:19:15	4.98	6.46	28.3	21.1	0.0
run2	2/2/2010	14:19:30	4.88	6.36	28.4	20.4	0.0

run2	2/2/2010	14:19:45	4.86	6.44	28.7	20.3	0.0
run2	2/2/2010	14:20:00	4.71	6.56	29.2	20.7	0.0
run2	2/2/2010	14:20:15	4.49	6.34	28.8	21.0	0.0
run2	2/2/2010	14:20:30	5.08	6.13	27.5	21.1	0.0
run2	2/2/2010	14:20:45	5.35	6.34	28.5	20.9	0.0
run2	2/2/2010	14:21:00	5.11	6.54	28.5	20.7	0.0
run2	2/2/2010	14:21:15	4.62	6.30	28.9	20.8	0.0
run2	2/2/2010	14:21:30	4.98	6.43	28.4	21.0	0.0
run2	2/2/2010	14:21:45	4.85	6.56	29.2	21.0	0.0
run2	2/2/2010	14:22:00	4.61	6.42	29.2	21.1	0.0
run2	2/2/2010	14:22:15	4.91	6.46	28.5	21.2	0.0
run2	2/2/2010	14:22:30	4.89	6.48	28.5	21.2	0.0
run2	2/2/2010	14:22:45	4.63	6.68	29.5	21.2	0.0
run2	2/2/2010	14:23:00	4.43	6.57	29.3	21.5	0.0
run2	2/2/2010	14:23:15	4.62	6.38	28.7	21.7	0.0
run2	2/2/2010	14:23:30	5.05	6.12	27.1	21.5	0.0
run2	2/2/2010	14:23:45	5.43	6.39	27.7	21.1	0.0
run2	2/2/2010	14:24:00	4.97	6.55	28.5	21.0	0.0
run2	2/2/2010	14:24:15	4.72	6.27	28.2	21.3	0.0
run2	2/2/2010	14:24:30	5.34	6.53	27.9	21.3	0.0
run2	2/2/2010	14:24:45	4.69	6.63	29.2	21.4	0.0
run2	2/2/2010	14:25:00	4.41	6.44	28.7	21.9	0.0
run2	2/2/2010	14:25:15	4.64	6.54	28.9	22.0	0.0
run2	2/2/2010	14:25:30	4.70	6.45	28.3	22.1	0.0
run2	2/2/2010	14:25:45	4.75	6.28	28.3	22.1	0.0
run2	2/2/2010	14:26:00	5.42	6.03	25.9	21.9	0.0
run2	2/2/2010	14:26:15	5.82	5.91	25.7	21.3	0.0
run2	2/2/2010	14:26:30	5.77	6.46	27.6	20.7	0.0
run2	2/2/2010	14:26:45	4.86	6.38	28.5	20.9	0.0
run2	2/2/2010	14:27:00	4.94	6.65	28.2	21.4	0.0
run2	2/2/2010	14:27:15	4.46	6.44	28.7	21.8	0.0
run2	2/2/2010	14:27:30	4.79	6.41	27.4	22.0	0.0
run2	2/2/2010	14:27:45	4.62	6.58	29.0	21.9	0.0
run2	2/2/2010	14:28:00	4.38	6.60	29.0	22.0	0.0
run2	2/2/2010	14:28:15	4.28	6.70	29.3	22.2	0.0
run2	2/2/2010	14:28:30	4.21	6.68	29.4	22.4	0.0
run2	2/2/2010	14:28:45	4.29	6.28	28.4	22.6	0.0
run2	2/2/2010	14:29:00	5.07	6.01	26.4	22.2	0.0
run2	2/2/2010	14:29:15	5.65	6.49	27.4	21.5	0.0
run2	2/2/2010	14:29:30	4.83	6.65	29.3	21.2	0.0
run2	2/2/2010	14:29:45	4.51	6.56	29.0	21.6	0.0
run2	2/2/2010	14:30:00	4.49	6.65	29.0	21.9	0.0
run2	2/2/2010	14:30:15	4.34	6.32	28.5	21.9	0.0
run2	2/2/2010	14:30:30	4.93	6.48	28.4	21.9	0.0
run2	2/2/2010	14:30:45	4.89	6.30	27.8	21.6	0.0
run2	2/2/2010	14:31:00	5.02	6.62	28.5	21.5	0.0
run2	2/2/2010	14:31:15	4.50	6.68	29.1	21.5	0.0
run2	2/2/2010	14:31:30	4.22	6.75	29.5	21.8	0.0
run2	2/2/2010	14:31:45	4.51	6.24	27.5	22.0	0.0
run2	2/2/2010	14:32:00	4.84	6.69	29.0	21.9	0.0
run2	2/2/2010	14:32:15	4.38	6.62	28.9	21.9	0.0
run2	2/2/2010	14:32:30	4.34	6.71	29.4	22.1	0.0
run2	2/2/2010	14:32:45	4.33	6.67	29.2	22.2	0.0
run2	2/2/2010	14:33:00	4.36	6.52	28.8	22.4	0.0
run2	2/2/2010	14:33:15	4.42	6.64	29.0	22.4	0.0
run2	2/2/2010	14:33:30	4.43	6.47	28.6	22.3	0.0
run2	2/2/2010	14:33:45	4.67	6.51	28.5	22.2	0.0

run2	2/2/2010	14:34:00	4.73	6.20	27.5	22.2	0.0
run2	2/2/2010	14:34:15	4.98	6.69	28.7	22.0	0.0
run2	2/2/2010	14:34:30	4.58	6.19	28.0	22.0	0.0
run2	2/2/2010	14:34:45	5.09	6.47	28.3	22.0	0.0
run2	2/2/2010	14:35:00	4.81	6.51	28.3	22.0	0.0
run2	2/2/2010	14:35:15	4.60	6.06	27.8	22.0	0.0
run2	2/2/2010	14:35:30	5.46	6.48	27.4	21.8	0.0
run2	2/2/2010	14:35:45	4.92	6.60	28.9	21.6	0.0
run2	2/2/2010	14:36:00	4.47	6.66	29.4	21.9	0.0
run2	2/2/2010	14:36:15	4.34	6.29	28.4	22.1	0.0
run2	2/2/2010	14:36:30	4.76	6.60	29.1	22.1	0.0
run2	2/2/2010	14:36:45	4.47	6.64	29.1	22.0	0.0
run2	2/2/2010	14:37:00	4.31	6.70	29.6	22.2	0.0
run2	2/2/2010	14:37:15	4.28	6.71	29.7	22.4	0.0
run2	2/2/2010	14:37:30	4.49	5.12	25.9	22.5	0.0
run2	2/2/2010	14:37:45	6.90	6.22	25.1	21.5	0.0
run2	2/2/2010	14:38:00	5.59	6.54	28.9	20.5	0.0
run2	2/2/2010	14:38:15	5.14	6.15	26.9	20.7	0.0
run2	2/2/2010	14:38:30	5.45	6.35	27.6	20.8	0.0
run2	2/2/2010	14:38:45	5.19	6.30	27.5	20.7	0.0
run2	2/2/2010	14:39:00	4.89	6.63	28.9	20.9	0.0
run2	2/2/2010	14:39:15	4.59	6.66	28.9	21.3	0.0
run2	2/2/2010	14:39:30	4.55	6.40	28.4	21.7	0.0
run2	2/2/2010	14:39:45	4.71	6.63	28.9	21.7	0.0
run2	2/2/2010	14:40:00	4.36	6.63	29.1	21.8	0.0
run2	2/2/2010	14:40:15	4.49	6.36	28.2	22.1	0.0
run2	2/2/2010	14:40:30	4.90	6.39	27.7	22.0	0.0
run2	2/2/2010	14:40:45	4.90	6.00	26.8	21.7	0.0
run2	2/2/2010	14:41:00	5.57	6.44	27.3	21.4	0.0
run2	2/2/2010	14:41:15	4.93	6.63	28.9	21.2	0.0
run2	2/2/2010	14:41:30	4.43	6.56	28.9	21.5	0.0
run2	2/2/2010	14:41:45	4.49	6.53	28.1	21.8	0.0
run2	2/2/2010	14:42:00	4.40	6.62	29.1	21.7	0.0
run2	2/2/2010	14:42:15	4.29	6.64	29.1	21.9	0.0
run2	2/2/2010	14:42:30	4.32	6.64	29.2	22.1	0.0
run2	2/2/2010	14:42:45	4.18	6.68	29.4	22.3	0.0
run2	2/2/2010	14:43:00	4.17	6.62	29.5	22.4	0.0
run2	2/2/2010	14:43:15	4.47	6.18	27.7	22.5	0.0
run2	2/2/2010	14:43:30	5.07	6.40	28.7	22.1	0.0
run2	2/2/2010	14:43:45	5.37	5.84	25.5	21.6	0.0
run2	2/2/2010	14:44:00	5.55	6.33	28.3	20.9	0.0
run2	2/2/2010	14:44:15	5.26	6.13	27.5	20.8	0.0
run2	2/2/2010	14:44:30	5.81	5.98	26.1	20.6	0.0
run2	2/2/2010	14:44:45	6.16	5.46	24.6	20.1	0.0
run2	2/2/2010	14:45:00	6.32	6.29	27.5	19.4	0.0
run2	2/2/2010	14:45:15	5.43	6.54	28.5	19.6	0.0
run2	2/2/2010	14:45:30	4.93	6.40	28.6	20.2	0.0
run2	2/2/2010	14:45:45	4.74	6.40	28.6	20.5	0.0
run2	2/2/2010	14:46:00	4.79	6.69	29.0	20.7	0.0
run2	2/2/2010	14:46:15	4.42	6.64	29.7	20.9	0.0
run2	2/2/2010	14:46:30	4.71	6.10	27.7	21.1	0.0
run2	2/2/2010	14:46:45	5.23	6.54	28.5	20.8	0.0
run2	2/2/2010	14:47:00	4.82	6.23	27.9	20.7	0.0
run2	2/2/2010	14:47:15	5.02	6.59	28.8	20.6	0.0
run2	2/2/2010	14:47:30	4.66	6.66	29.0	20.7	0.0
run2	2/2/2010	14:47:45	4.58	6.41	28.7	20.9	0.0
run2	2/2/2010	14:48:00	4.87	6.50	28.3	21.0	0.0

run2	2/2/2010	14:48:15	4.71	6.50	28.9	21.0	0.0
run2	2/2/2010	14:48:30	4.78	6.51	28.5	21.1	0.0
run2	2/2/2010	14:48:45	4.65	6.11	27.7	21.1	0.0
run2	2/2/2010	14:49:00	5.28	6.45	27.8	20.8	0.0
run2	2/2/2010	14:49:15	4.80	6.50	28.4	20.7	0.0
run2	2/2/2010	14:49:30	4.64	6.27	28.1	21.0	0.0
run2	2/2/2010	14:49:45	5.06	6.63	28.4	21.0	0.0
run2	2/2/2010	14:50:00	4.50	6.66	29.1	21.1	0.0
run2	2/2/2010	14:50:15	4.23	6.74	29.4	21.4	0.0
run2	2/2/2010	14:50:30	4.11	6.46	28.6	21.5	0.0
run2	2/2/2010	14:50:45	4.45	6.38	28.4	20.7	0.0
run2	2/2/2010	14:51:00	5.20	6.02	25.5	19.9	0.0
run2	2/2/2010	14:51:15	5.32	6.62	28.5	19.1	0.0
run2	2/2/2010	14:51:30	4.50	6.50	29.0	19.3	0.0
run2	2/2/2010	14:51:45	4.65	6.47	28.1	19.8	0.0
run2	2/2/2010	14:52:00	4.53	6.61	29.3	20.1	0.0
run2	2/2/2010	14:52:15	4.55	6.29	28.0	20.4	0.0
run2	2/2/2010	14:52:30	4.90	6.32	27.9	20.4	0.0
run2	2/2/2010	14:52:45	4.83	6.28	27.7	20.1	0.0
run2	2/2/2010	14:53:00	4.94	6.37	27.7	19.8	0.0
run2	2/2/2010	14:53:15	4.83	6.44	28.4	19.6	0.0
run2	2/2/2010	14:53:30	4.63	6.34	28.5	19.7	0.0
run2	2/2/2010	14:53:45	4.90	6.51	28.6	19.8	0.0
run2	2/2/2010	14:54:00	4.97	6.24	27.7	19.7	0.0
run2	2/2/2010	14:54:15	4.95	6.47	28.9	19.5	0.0
run2	2/2/2010	14:54:30	4.76	6.09	27.8	19.6	0.0
run2	2/2/2010	14:54:45	5.42	6.25	26.6	19.4	0.0
run2	2/2/2010	14:55:00	5.11	6.36	28.4	19.2	0.0
run2	2/2/2010	14:55:15	5.09	6.46	27.8	19.2	0.0
run2	2/2/2010	14:55:30	4.89	6.65	28.8	19.2	0.0
run2	2/2/2010	14:55:45	4.53	6.51	28.6	19.4	0.0
run2	2/2/2010	14:56:00	4.37	6.77	29.4	19.6	0.0
run2	2/2/2010	14:56:15	4.05	6.70	29.4	19.8	0.0
run2	2/2/2010	14:56:30	4.12	6.62	29.0	20.0	0.0
run2	2/2/2010	14:56:45	4.29	6.66	28.9	20.2	0.0
run2	2/2/2010	14:57:00	4.24	6.75	29.4	20.2	0.0
run2	2/2/2010	14:57:15	4.24	6.42	28.7	20.3	0.0
run2	2/2/2010	14:57:30	4.61	6.58	28.7	20.2	0.0
run2	2/2/2010	14:57:45	4.65	6.03	27.1	20.1	0.0
run2	2/2/2010	14:58:00	5.45	6.13	26.8	19.7	0.0
run2	2/2/2010	14:58:15	5.24	6.63	28.4	19.4	0.0
run2	2/2/2010	14:58:30	4.49	6.67	28.9	19.5	0.0
averun2	2/2/2010	13:58:15	4.90	6.41	28.3	21.3	0.0
run3	2/2/2010	15:18:00	4.40	6.67	28.8	23.8	0.0
run3	2/2/2010	15:18:15	4.23	6.65	29.1	23.7	0.0
run3	2/2/2010	15:18:30	4.22	6.67	29.2	23.7	0.0
run3	2/2/2010	15:18:45	4.15	6.71	29.4	23.6	0.0
run3	2/2/2010	15:19:00	4.12	6.68	29.3	23.8	0.0
run3	2/2/2010	15:19:15	4.25	6.30	28.3	23.8	0.0
run3	2/2/2010	15:19:30	4.74	6.46	28.0	23.5	0.0
run3	2/2/2010	15:19:45	4.78	6.39	28.0	23.2	0.0
run3	2/2/2010	15:20:00	4.97	6.28	27.4	23.0	0.0
run3	2/2/2010	15:20:15	5.00	6.71	28.5	22.8	0.0
run3	2/2/2010	15:20:30	4.45	6.74	29.3	22.9	0.0
run3	2/2/2010	15:20:45	4.36	6.59	29.0	23.1	0.0
run3	2/2/2010	15:21:00	4.60	6.54	28.4	23.3	0.0
run3	2/2/2010	15:21:15	4.46	6.76	29.3	23.2	0.0

run3	2/2/2010	15:21:30	4.30	6.48	28.7	23.2	0.0
run3	2/2/2010	15:21:45	4.57	6.68	28.5	22.4	0.0
run3	2/2/2010	15:22:00	4.31	6.71	29.2	22.0	0.0
run3	2/2/2010	15:22:15	4.23	6.66	29.1	21.2	0.0
run3	2/2/2010	15:22:30	4.24	6.50	28.8	21.1	0.0
run3	2/2/2010	15:22:45	4.42	6.68	29.0	21.7	0.0
run3	2/2/2010	15:23:00	4.21	6.16	28.4	22.1	0.0
run3	2/2/2010	15:23:15	5.40	6.24	26.4	22.4	0.0
run3	2/2/2010	15:23:30	5.15	6.55	28.5	22.0	0.0
run3	2/2/2010	15:23:45	4.50	6.55	28.9	22.2	0.0
run3	2/2/2010	15:24:00	4.42	6.66	28.9	22.5	0.0
run3	2/2/2010	15:24:15	4.40	6.22	27.8	22.7	0.0
run3	2/2/2010	15:24:30	4.81	6.63	28.9	22.6	0.0
run3	2/2/2010	15:24:45	4.40	6.69	29.4	22.7	0.0
run3	2/2/2010	15:25:00	4.28	6.66	29.3	22.9	0.0
run3	2/2/2010	15:25:15	4.48	6.35	28.5	23.1	0.0
run3	2/2/2010	15:25:30	4.86	6.70	29.2	22.9	0.0
run3	2/2/2010	15:25:45	4.47	6.70	29.6	22.8	0.0
run3	2/2/2010	15:26:00	4.37	6.42	28.9	22.9	0.0
run3	2/2/2010	15:26:15	4.89	6.30	28.0	22.8	0.0
run3	2/2/2010	15:26:30	5.10	6.42	28.1	22.5	0.0
run3	2/2/2010	15:26:45	4.91	6.68	29.1	22.5	0.0
run3	2/2/2010	15:27:00	4.48	6.67	29.5	22.7	0.0
run3	2/2/2010	15:27:15	4.33	6.66	29.4	22.9	0.0
run3	2/2/2010	15:27:30	4.36	6.50	29.0	23.1	0.0
run3	2/2/2010	15:27:45	4.64	6.31	28.4	23.0	0.0
run3	2/2/2010	15:28:00	4.87	6.51	28.5	22.8	0.0
run3	2/2/2010	15:28:15	4.75	6.46	28.6	22.8	0.0
run3	2/2/2010	15:28:30	4.57	6.70	29.6	22.8	0.0
run3	2/2/2010	15:28:45	4.29	6.56	29.4	23.0	0.0
run3	2/2/2010	15:29:00	4.44	6.58	28.9	23.1	0.0
run3	2/2/2010	15:29:15	4.36	6.53	29.3	23.2	0.0
run3	2/2/2010	15:29:30	4.70	6.25	27.6	23.3	0.0
run3	2/2/2010	15:29:45	4.84	6.68	29.2	22.9	0.0
run3	2/2/2010	15:30:00	4.26	6.77	29.8	23.0	0.0
run3	2/2/2010	15:30:15	4.08	6.63	29.5	23.4	0.0
run3	2/2/2010	15:30:30	4.25	6.63	29.4	23.7	0.0
run3	2/2/2010	15:30:45	4.35	6.59	29.0	23.3	0.0
run3	2/2/2010	15:31:00	4.59	6.26	27.8	21.2	0.0
run3	2/2/2010	15:31:15	4.85	6.42	28.1	19.1	0.0
run3	2/2/2010	15:31:30	4.75	6.00	27.4	18.0	0.0
run3	2/2/2010	15:31:45	5.66	5.97	26.5	17.5	0.0
run3	2/2/2010	15:32:00	6.12	5.85	25.0	17.5	0.0
run3	2/2/2010	15:32:15	6.21	5.95	26.2	17.6	0.0
run3	2/2/2010	15:32:30	6.06	6.20	26.6	18.0	0.0
run3	2/2/2010	15:32:45	5.62	6.21	27.6	18.5	0.0
run3	2/2/2010	15:33:00	5.53	6.06	27.1	19.1	0.0
run3	2/2/2010	15:33:15	5.70	6.01	26.8	19.4	0.0
run3	2/2/2010	15:33:30	6.04	5.78	25.6	19.5	0.0
run3	2/2/2010	15:33:45	6.47	5.60	24.8	19.3	0.0
run3	2/2/2010	15:34:00	6.53	6.18	26.9	19.0	0.0
run3	2/2/2010	15:34:15	5.59	6.18	27.6	19.2	0.0
run3	2/2/2010	15:34:30	5.67	5.66	25.3	19.1	0.0
run3	2/2/2010	15:34:45	6.25	6.14	26.5	18.4	0.0
run3	2/2/2010	15:35:00	5.50	6.27	28.0	18.4	0.0
run3	2/2/2010	15:35:15	5.33	6.01	27.0	19.1	0.0
run3	2/2/2010	15:35:30	5.73	6.24	27.4	19.5	0.0

run3	2/2/2010	15:35:45	5.32	6.30	28.3	19.8	0.0
run3	2/2/2010	15:36:00	5.19	6.32	27.8	20.3	0.0
run3	2/2/2010	15:36:15	5.06	6.31	28.1	20.7	0.0
run3	2/2/2010	15:36:30	5.00	6.23	28.1	20.8	0.0
run3	2/2/2010	15:36:45	5.11	6.34	28.0	20.9	0.0
run3	2/2/2010	15:37:00	4.83	6.43	28.6	21.1	0.0
run3	2/2/2010	15:37:15	4.97	6.09	26.9	21.3	0.0
run3	2/2/2010	15:37:30	5.41	6.23	27.2	21.1	0.0
run3	2/2/2010	15:37:45	5.33	6.28	27.4	20.9	0.0
run3	2/2/2010	15:38:00	5.17	6.29	28.0	21.0	0.0
run3	2/2/2010	15:38:15	5.17	6.24	27.5	21.0	0.0
run3	2/2/2010	15:38:30	5.41	6.02	26.3	21.1	0.0
run3	2/2/2010	15:38:45	5.63	6.19	27.1	21.0	0.0
run3	2/2/2010	15:39:00	5.60	5.98	25.9	20.9	0.0
run3	2/2/2010	15:39:15	5.95	6.29	26.4	20.8	0.0
run3	2/2/2010	15:39:30	5.52	6.11	26.4	20.9	0.0
run3	2/2/2010	15:39:45	5.51	6.41	27.3	21.3	0.0
run3	2/2/2010	15:40:00	5.05	6.17	27.2	21.5	0.0
run3	2/2/2010	15:40:15	5.34	6.33	27.5	21.7	0.0
run3	2/2/2010	15:40:30	5.20	6.27	27.6	21.9	0.0
run3	2/2/2010	15:40:45	5.15	6.55	28.0	21.9	0.0
run3	2/2/2010	15:41:00	4.66	6.35	28.4	22.2	0.0
run3	2/2/2010	15:41:15	4.97	6.45	28.0	22.5	0.0
run3	2/2/2010	15:41:30	4.62	6.65	29.1	22.4	0.0
run3	2/2/2010	15:41:45	4.60	6.21	27.4	22.6	0.0
run3	2/2/2010	15:42:00	4.83	6.36	28.3	22.6	0.0
run3	2/2/2010	15:42:15	4.95	6.56	27.6	22.5	0.0
run3	2/2/2010	15:42:30	4.43	6.69	29.1	22.5	0.0
run3	2/2/2010	15:42:45	4.21	6.10	27.6	22.8	0.0
run3	2/2/2010	15:43:00	5.29	6.44	27.2	22.7	0.0
run3	2/2/2010	15:43:15	4.84	6.60	28.5	22.3	0.0
run3	2/2/2010	15:43:30	4.43	6.69	29.1	22.5	0.0
run3	2/2/2010	15:43:45	4.24	6.51	28.7	22.8	0.0
run3	2/2/2010	15:44:00	4.45	6.38	28.4	23.0	0.0
run3	2/2/2010	15:44:15	4.95	6.14	27.1	22.8	0.0
run3	2/2/2010	15:44:30	5.35	6.32	27.2	22.4	0.0
run3	2/2/2010	15:44:45	5.06	6.56	28.7	22.0	0.0
run3	2/2/2010	15:45:00	4.56	6.17	28.5	22.1	0.0
run3	2/2/2010	15:45:15	5.57	6.25	26.1	22.1	0.0
run3	2/2/2010	15:45:30	5.30	6.55	28.6	21.7	0.0
run3	2/2/2010	15:45:45	4.57	6.66	29.4	21.9	0.0
run3	2/2/2010	15:46:00	4.74	6.11	27.1	22.2	0.0
run3	2/2/2010	15:46:15	5.07	6.71	28.7	22.0	0.0
run3	2/2/2010	15:46:30	4.36	6.69	29.1	22.2	0.0
run3	2/2/2010	15:46:45	4.18	6.52	28.8	22.7	0.0
run3	2/2/2010	15:47:00	4.42	6.25	27.9	22.7	0.0
run3	2/2/2010	15:47:15	5.13	6.60	27.5	22.6	0.0
run3	2/2/2010	15:47:30	4.63	6.70	29.1	22.5	0.0
run3	2/2/2010	15:47:45	4.39	6.70	29.0	22.7	0.0
run3	2/2/2010	15:48:00	4.50	6.44	28.3	22.9	0.0
run3	2/2/2010	15:48:15	4.78	6.16	28.0	22.8	0.0
run3	2/2/2010	15:48:30	5.26	6.39	27.6	22.6	0.0
run3	2/2/2010	15:48:45	5.00	6.34	27.9	22.4	0.0
run3	2/2/2010	15:49:00	4.86	6.65	28.8	22.4	0.0
run3	2/2/2010	15:49:15	4.29	6.61	29.3	22.7	0.0
run3	2/2/2010	15:49:30	4.22	6.63	29.1	22.9	0.0
run3	2/2/2010	15:49:45	4.26	6.21	28.1	23.0	0.0

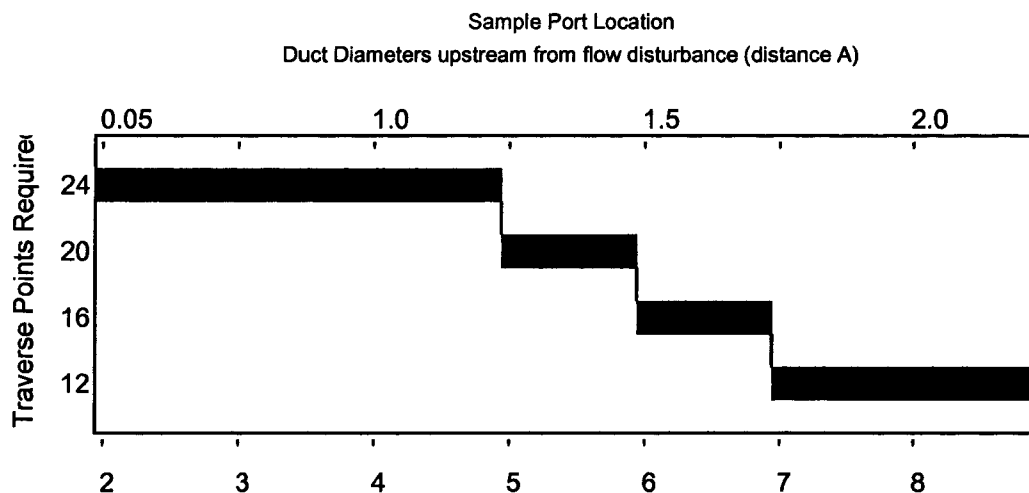
run3	2/2/2010	15:50:00	5.03	6.31	27.3	22.8	0.0
run3	2/2/2010	15:50:15	4.99	6.66	28.9	22.3	0.0
run3	2/2/2010	15:50:30	4.66	5.94	27.0	22.6	0.0
run3	2/2/2010	15:50:45	5.57	5.97	26.5	22.1	0.0
run3	2/2/2010	15:51:00	5.88	5.94	26.1	21.6	0.0
run3	2/2/2010	15:51:15	6.15	5.91	26.2	21.2	0.0
run3	2/2/2010	15:51:30	6.14	6.35	27.0	20.9	0.0
run3	2/2/2010	15:51:45	5.19	6.71	29.5	20.9	0.0
run3	2/2/2010	15:52:00	4.47	6.56	29.3	21.5	0.0
run3	2/2/2010	15:52:15	4.53	6.39	28.8	22.0	0.0
run3	2/2/2010	15:52:30	5.26	5.97	26.3	22.1	0.0
run3	2/2/2010	15:52:45	5.59	6.55	28.6	21.5	0.0
run3	2/2/2010	15:53:00	4.95	6.44	28.6	21.4	0.0
run3	2/2/2010	15:53:15	4.79	6.42	28.6	21.5	0.0
run3	2/2/2010	15:53:30	4.79	6.67	29.2	21.8	0.0
run3	2/2/2010	15:53:45	4.43	6.61	29.2	22.0	0.0
run3	2/2/2010	15:54:00	4.43	6.50	29.0	22.2	0.0
run3	2/2/2010	15:54:15	4.54	6.42	28.5	22.2	0.0
run3	2/2/2010	15:54:30	4.76	6.44	28.4	22.2	0.0
run3	2/2/2010	15:54:45	4.98	6.45	27.6	21.9	0.0
run3	2/2/2010	15:55:00	4.89	5.91	26.9	21.8	0.0
run3	2/2/2010	15:55:15	5.83	6.33	27.2	21.5	0.0
run3	2/2/2010	15:55:30	5.25	6.66	28.8	21.2	0.0
run3	2/2/2010	15:55:45	4.53	6.59	29.1	21.7	0.0
run3	2/2/2010	15:56:00	4.33	6.65	29.2	22.0	0.0
run3	2/2/2010	15:56:15	4.21	6.72	29.6	22.1	0.0
run3	2/2/2010	15:56:30	4.09	6.65	29.6	22.3	0.0
run3	2/2/2010	15:56:45	4.23	6.51	28.9	22.5	0.0
run3	2/2/2010	15:57:00	4.58	6.36	28.5	22.5	0.0
run3	2/2/2010	15:57:15	5.06	6.23	27.4	22.3	0.0
run3	2/2/2010	15:57:30	5.10	6.35	28.3	22.0	0.0
run3	2/2/2010	15:57:45	5.00	5.94	26.9	21.8	0.0
run3	2/2/2010	15:58:00	5.45	6.43	28.4	21.5	0.0
run3	2/2/2010	15:58:15	4.91	6.46	28.9	21.4	0.0
run3	2/2/2010	15:58:30	5.04	6.31	27.8	21.6	0.0
run3	2/2/2010	15:58:45	4.98	6.41	28.9	21.7	0.0
run3	2/2/2010	15:59:00	4.91	6.23	27.9	21.7	0.0
run3	2/2/2010	15:59:15	5.41	5.83	26.1	21.7	0.0
run3	2/2/2010	15:59:30	5.82	6.52	28.2	21.2	0.0
run3	2/2/2010	15:59:45	4.95	6.43	28.9	21.2	0.0
run3	2/2/2010	16:00:00	5.00	6.35	28.0	21.5	0.0
run3	2/2/2010	16:00:15	4.81	6.61	29.3	21.6	0.0
run3	2/2/2010	16:00:30	4.40	6.73	29.6	21.8	0.0
run3	2/2/2010	16:00:45	4.15	6.41	29.4	22.3	0.0
run3	2/2/2010	16:01:00	5.01	6.35	27.4	22.4	0.0
run3	2/2/2010	16:01:15	4.88	6.57	29.6	22.2	0.0
run3	2/2/2010	16:01:30	4.98	6.05	27.3	22.2	0.0
run3	2/2/2010	16:01:45	5.31	6.27	28.5	21.9	0.0
run3	2/2/2010	16:02:00	5.43	6.13	26.9	21.6	0.0
run3	2/2/2010	16:02:15	5.22	6.62	29.2	20.9	0.0
run3	2/2/2010	16:02:30	4.66	6.48	28.8	21.0	0.0
run3	2/2/2010	16:02:45	5.13	6.07	26.8	21.3	0.0
run3	2/2/2010	16:03:00	5.50	5.87	26.8	21.3	0.0
run3	2/2/2010	16:03:15	5.76	6.43	27.8	21.0	0.0
run3	2/2/2010	16:03:30	4.95	6.71	29.0	21.1	0.0
run3	2/2/2010	16:03:45	4.40	6.71	29.4	21.6	0.0
run3	2/2/2010	16:04:00	4.40	6.53	29.0	22.2	0.0

run3	2/2/2010	16:04:15	4.57	6.55	28.7	22.3	0.0
run3	2/2/2010	16:04:30	4.35	6.74	29.5	22.5	0.0
run3	2/2/2010	16:04:45	4.42	6.19	27.9	22.6	0.0
run3	2/2/2010	16:05:00	5.43	5.72	25.7	22.3	0.0
run3	2/2/2010	16:05:15	6.08	6.52	27.5	21.5	0.0
run3	2/2/2010	16:05:30	4.81	6.56	28.9	21.5	0.0
run3	2/2/2010	16:05:45	4.47	6.69	29.0	22.0	0.0
run3	2/2/2010	16:06:00	4.28	6.62	29.3	22.4	0.0
run3	2/2/2010	16:06:15	4.35	6.49	28.8	22.8	0.0
run3	2/2/2010	16:06:30	4.81	6.34	27.4	22.7	0.0
run3	2/2/2010	16:06:45	4.79	6.28	28.2	22.4	0.0
run3	2/2/2010	16:07:00	5.26	6.49	27.2	22.2	0.0
run3	2/2/2010	16:07:15	4.65	6.69	28.8	22.0	0.0
run3	2/2/2010	16:07:30	4.18	6.56	29.1	22.2	0.0
run3	2/2/2010	16:07:45	4.43	5.73	27.3	22.5	0.0
run3	2/2/2010	16:08:00	6.33	6.28	25.3	21.9	0.0
run3	2/2/2010	16:08:15	5.42	6.48	28.9	21.2	0.0
run3	2/2/2010	16:08:30	4.74	6.59	29.0	21.4	0.0
run3	2/2/2010	16:08:45	4.40	6.57	29.2	21.7	0.0
run3	2/2/2010	16:09:00	4.48	6.43	28.5	22.0	0.0
run3	2/2/2010	16:09:15	4.61	6.25	28.1	22.1	0.0
run3	2/2/2010	16:09:30	4.94	6.03	28.0	22.0	0.0
run3	2/2/2010	16:09:45	5.74	6.01	25.9	21.6	0.0
run3	2/2/2010	16:10:00	5.79	6.56	28.3	21.0	0.0
run3	2/2/2010	16:10:15	4.74	6.62	29.7	21.1	0.0
run3	2/2/2010	16:10:30	4.47	6.34	28.5	21.5	0.0
run3	2/2/2010	16:10:45	5.14	6.15	27.0	21.5	0.0
run3	2/2/2010	16:11:00	5.02	6.71	29.4	21.2	0.0
run3	2/2/2010	16:11:15	4.36	6.63	29.4	21.5	0.0
run3	2/2/2010	16:11:30	4.38	6.37	28.7	21.7	0.0
run3	2/2/2010	16:11:45	4.93	6.21	27.6	21.7	0.0
run3	2/2/2010	16:12:00	5.31	6.30	27.7	21.4	0.0
run3	2/2/2010	16:12:15	5.22	6.52	28.5	21.2	0.0
run3	2/2/2010	16:12:30	4.73	6.78	29.5	21.4	0.0
run3	2/2/2010	16:12:45	4.34	6.52	29.1	21.7	0.0
run3	2/2/2010	16:13:00	4.53	6.55	29.3	22.0	0.0
run3	2/2/2010	16:13:15	4.78	6.39	27.8	22.0	0.0
run3	2/2/2010	16:13:30	4.71	6.49	28.8	21.7	0.0
run3	2/2/2010	16:13:45	4.56	6.46	28.7	21.8	0.0
run3	2/2/2010	16:14:00	4.52	6.40	28.8	21.8	0.0
run3	2/2/2010	16:14:15	4.89	6.38	27.8	21.7	0.0
run3	2/2/2010	16:14:30	4.88	6.15	28.0	21.7	0.0
run3	2/2/2010	16:14:45	5.24	6.68	28.7	21.6	0.0
run3	2/2/2010	16:15:00	4.52	6.18	28.3	21.4	0.0
run3	2/2/2010	16:15:15	5.14	6.58	28.6	21.5	0.0
run3	2/2/2010	16:15:30	4.54	6.49	29.5	21.2	0.0
run3	2/2/2010	16:15:45	4.75	6.07	27.5	20.2	0.0
run3	2/2/2010	16:16:00	5.59	6.53	27.8	19.6	0.0
run3	2/2/2010	16:16:15	5.02	6.24	28.1	19.6	0.0
run3	2/2/2010	16:16:30	5.26	6.27	27.9	19.7	0.0
run3	2/2/2010	16:16:45	5.23	6.10	28.0	19.7	0.0
run3	2/2/2010	16:17:00	5.51	6.43	27.8	19.6	0.0
run3	2/2/2010	16:17:15	5.02	5.91	27.4	19.6	0.0
run3	2/2/2010	16:17:30	5.49	6.67	29.2	19.5	0.0
run3	2/2/2010	16:17:45	4.83	5.89	27.5	19.6	0.0
averun3	2/2/2010	15:18:00	4.90	6.39	28.2	21.7	0.0

Sample & Traverse Point Determination **Sample Traverse Points for Method 7E, NOx Determination** **EPA Method 1 Circular Ducts**

Client: ConocoPhillips
 Location: Ferndale Refinery
 Source: SRU#2
 Date: February 2, 2010
 Project No.: 2010.1601

Stack Diameter(in.): 69
 Points Required: 24
 Distance A(in.): 52.0
 Distance A(dia.): 0.8
 Distance B: 208.0
 Distance B(dia.): 3.0



Sample Port Location
 Duct Diameters downstream from flow disturbance (distance B)

Traverse Point No.	Number of Traverse Points on a Diameter					Sample Points	Port 18.0
	3	6	8	10	12		
1	16.7	4.4	3.2	2.6	2.1	1.4	19.4
2	50.0	14.6	10.5	8.2	6.7	4.6	22.6
3	83.3	29.6	19.4	14.6	11.8	8.1	26.1
4		70.4	32.2	22.6	17.7	12.2	30.2
5		85.5	67.7	34.2	25	17.3	35.3
6		95.6	80.6	65.8	35.6	24.6	42.6
7			89.5	77.4	64.4	44.4	62.4
8			96.8	85.4	75	51.8	69.8
9				91.8	82.3	56.8	74.8
10				97.4	88.2	60.9	78.9
11					93.3	64.4	82.4
12					97.9	67.6	85.6

SRU #2 Exhaust Duct EPA 1-4

Client: ConocoPhillips

Location: Ferndale, Washington

Source: SRU #2 Exhaust Duct

Date: February 2, 2010

Project No.: 2010.1601

	<u>Run #1</u> 2/2/2010	<u>Run #2</u> 2/2/2010	<u>Run #3</u> 2/2/2010	
Start	12:40	13:58	15:18	
End	13:40	14:58	16:18	Averages
Q: Total sample time ¹ :	60	60	60	60
Vm: (Volume, dry gas meter, cf)	33.600	34.000	33.600	33.733
Y: (Dry gas meter calibration factor)	1.004	1.004	1.004	1.004
Pbar: (Barometric pressure, in. Hg)	29.62	29.62	29.62	29.62
ΔH: (Avg. differential pressure, in. H ₂ O)	1.00	1.00	1.00	1.00
Tm: (Avg. meter temperature, °F)	67.6	75.8	77.8	73.7
Vm(std.): (Std. * sample gas volume, DSCF)	33.491	33.371	32.856	33.239
(Std. * sample gas volume, DSCM)	0.95	0.95	0.93	0.943
Vlc: (Liquid volume collected, ml)	72.6	77.9	69.7	73.4
WV: (Final silica weight)	7.9	5.5	4.2	5.9
Vw(std.): (Std. * water vapor volume, scf)	3.790	3.926	3.479	3.732
SVP: (Saturated H ₂ O vapor pressure, in. Hg)	187.95	168.28	160.34	172.19
Bwsat: (Saturated Moisture @ Ts)	6.347	5.683	5.415	5.815
Bwsvol (Volumetric Moisture content)	0.102	0.105	0.096	0.101
Bws: (SCF H ₂ O / SCF Total) ²	0.102	0.105	0.096	0.101
%CO₂: (Carbon Dioxide, % by volume, dry)	6.40	6.50	6.50	6.47
%O₂: (Oxygen, % by volume, dry)	5.10	5.00	4.90	5.00
%N₂: (Nitrogen, % by volume, dry)	88.50	88.50	88.60	88.53
Md: (Molecular Weight, lb/lb-mole, dry)	29.23	29.24	29.24	29.24
Mw: (Molecular Weight, lb/lb-mole, wet)	28.08	28.06	28.16	28.10
D: (Duct diameter, in.) non-circular	69.00	69.00	69.00	69.00
A: (Duct area, sq. ft.)	25.97	25.97	25.97	25.97
Ts: (Stack temperature, °F)	364.9	353.4	348.5	355.6
Pg: (Static pressure of flue gas, in. H ₂ O)	-0.13	-0.13	-0.13	-0.13
Ps: (Absolute stack gas pressure, in. Hg)	29.61	29.61	29.61	29.61
Cp: (Pitot tube coefficient)	0.80	0.80	0.80	0.80
ΔP: (Average velocity head, in. H ₂ O)	0.005	0.005	0.005	0.005
ΔP: (Average velocity head, SqRt in. H ₂ O)	0.069	0.072	0.070	0.070
Vs: (Gas velocity, ft./second)	4.7	4.8	4.8	4.8
ACFM: (Actual cubic feet/min., wet)	7,324	7,479	7,479	7,427
SCFM (Std. cubic ft/min., wet)	4,641	4,807	4,836	4,761
SDCFM: (Std. * cubic feet/min., dry)	4,166	4,300	4,370	4,279
SDCMM: (Std. * cubic meter/min., dry)	118	122	124	121

¹ - Total sample time does not include port change.

² - If the Volumetric moisture exceeds the calculated saturated moisture, the calculated saturated moisture is used.

Client: General Phillips
 Location: Woodward WA
 Source: 5A #2
 Date: 2-20
 Project No.: 2010.1601



ENVIRONMENTAL TECHNICAL SERVICES, LLC

Run #1 Run #2 Run #3

Time: start: 1240 1358 1578
 finish: 1340 1458 1618
 Q: Total sample time(min.): 60 60 60
 Vm: (Volume, dry gas meter, cf) 33.000 34.000 33.600
 Y: (Dry gas meter calibration factor) 1.004 1.004 1.004
 Pbar: (Barometric pressure, in. Hg) 29.62 29.62 29.62
 DH: (Avg. differential pressure, in. H₂O) 1.00 1.00 1.00
 Tm: (Avg. meter temperature, °F) 67.0 75.8 77.8

RUN #: <u>4</u> Filter #:				RUN #: Filter #:			RUN #: Filter #:				
Filter tare weight, gms.:				Filter tare weight, gms.:			Filter tare weight, gms.:				
CONTENTS	FINAL	TARE	NET	FINAL	TARE	NET	FINAL	TARE	NET		
100 ml	841.2	770.5	70.7	841.2	841.2	50.0	834.0	772.5	61.5		
100 ml	740.3	738.6	1.7	763.9	740.3	23.6	770.4	763.9	6.5		
K.O.	548.3	548.1	0.2	552.0	548.3	4.3	554.3	552.0	1.7		
Silica	921.5	913.6	7.9	927.0	921.5	5.5	931.2	927.0	4.2		
Vlc: (Liquid volume collected, ml)			72.0	Vlc:			77.9	Vlc:			68.7
Sl: (Silica Gel)			7.9	Sl:			5.5	Sl:			4.2

%CO₂: (Carbon Dioxide, % by volume, dry) 6.40 6.50 6.50
 %O₂: (Oxygen, % by volume, dry) 5.1 5.0 4.9
 %N: (Nitrogen, % by volume, dry) 88.5 88.5 88.6
 D: (Duct diameter, in.) 69.0 69.0 69.0
 A: (Duct area, sq. ft.) 25.97 25.97 25.97
 Dn: (Nozzle diameter, inches) — — —
 Ts: (Stack temperature, °F) 364.9 353.9 348.5
 Pg: (Static pressure of flue gas, in. H₂O) -0.13 -0.13 -0.13
 Ps: (Absolute stack gas pressure, in. Hg) 29.61 29.61 29.61
 Cp: (Pitot tube coefficient) 0.80 0.80 0.80
 #: (Pitot tube number) 7.10.1 7.10.1 7.10.1
 ✓ DP: (Average velocity head, in. H₂O) 0.068 0.072 0.070
 % ISO: (Mini iso) — — —

*Standard conditions corrected to 68°F, 29.92 in. Hg.

Method 4 Data Sheet

Method: *EDTA 1-2'*
Company/Plant: *Cooper Minerals*
Sampling location: *Forewaters*
Date: *2-2-10* Project #: *2010.1601*
Operator: *Colin*
Meter Box #: *1469* Meter Box H#: *164*
Meter Box Calibration(Y): *2009*
Probe #: *210.1* C_p: *0.80*

Pitot Tube Leak Check		
Side A:	✓ @	(in) H ₂ O
Side B:	✓ @	(in) H ₂ O

Run #: 2

Barometric Pressure (P_b):	29.2	(in)Hg
Duct Diameter(in):	6.5	(D _b) (D _a)
Assumed Moisture(%)	(T _w):	(T _d):
Static Pressure("H ₂ O):	-0.1	2
Probe Material:	SS	
Impinger Exit #:	1-3	

Sample Train Leak Check	
Initial:	Cut@ (in)Hg <i>12</i>
Final:	<i>0.312</i> Cut@ (in)Hg <i>8</i>

[illegible]

Method 4 Data Sheet

Method: *ESM 1-9*
Company/Plant: *Cypress Products*
Sampling location: *Box 1045 WtA*
Date: *2-2-10* Project #: *2010.1001*
Operator: *GAW*
Meter Box #/Hwy: *114-5* Meter Box H@: *1.64*
Meter Box Calibration(Y): *1024*
Probe #: *2,10.1* Cp: *0.80*

Pitot Tube Leak Check

Side A:	✓	@	5	(in) H ₂ O
Side B:	✓	@	5	(in) H ₂ O

Sample Train Leak Check

Initial:	✓	Cuft@	-10	(in)Hg
Final:	0.004	Cuft@	-10	(in)Hg

Run #: 3

Barometric Pressure(P_b): 29.62(in)Hg

Assumed Moisture(%)	(T _w):	(T _d):
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Static Pressure ("H₂O): 0.12

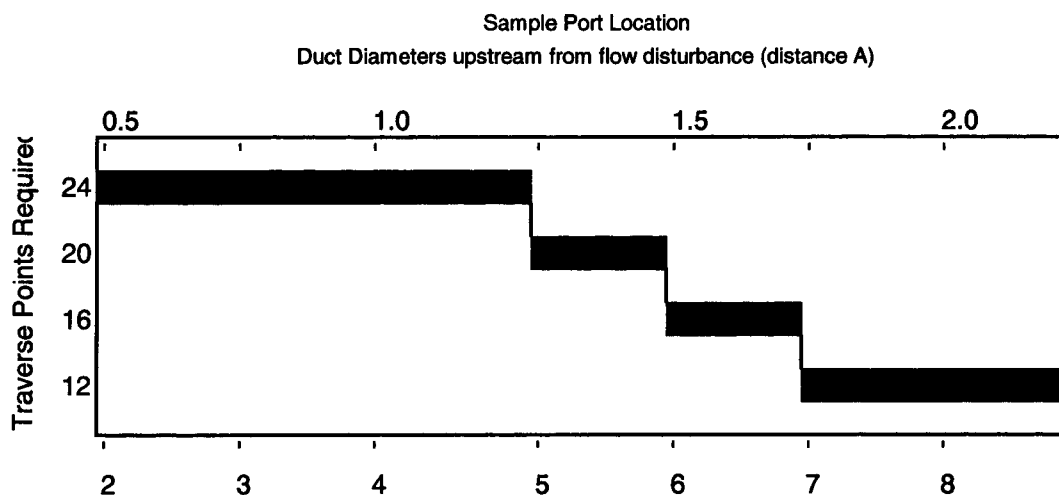
Probe Material: SS
Impinger Exit #: X-3

[illegible]

Sample & Traverse Point Determination **Minimum Number of Traverse Points for Velocity Traverses** **EPA Method 1 Circular Ducts**

Client: ConocoPhillips
 Location: Ferndale, Washington
 Source: SRU #2 Exhaust Duct
 Date: 2/2/2010
 Project No.: 2010.1601

Stack Diameter(in.): 69
 Points Required: 16
 Distance A(in.): 120.0
 Distance A(dia.): 1.7
 Distance B: 192.0
 Distance B(dia.): 2.8



Sample Port Location
 Duct Diameters downstream from flow disturbance (distance B)

Traverse Point No.	Number of Traverse Points on a Diameter					Sample Points	Port 18.0
	4	6	8	10	12		
1	6.7	4.4	3.2	2.6	2.1	2.2	20.2
2	25.0	14.6	10.5	8.2	6.7	7.2	25.2
3	75.0	29.6	19.4	14.6	11.8	13.4	31.4
4	93.3	70.4	32.2	22.6	17.7	22.2	40.2
5		85.5	67.7	34.2	25	46.7	64.7
6		95.6	80.6	65.8	35.6	55.6	73.6
7			89.5	77.4	64.4	61.8	79.8
8			96.8	85.4	75	66.8	84.8
9				91.8	82.3		
10				97.4	88.2		
11					93.3		
12					97.9		

Cyanic Creek

Method 4 Data Sheet

Run #: 2017

Pitot Tube Leak Check

Method: EPA 2

Side A: ✓ @ (in) H₂O
Side B: ✓ @ (in) H₂O

Company/Plant: Copper River
Sampling location: SRA #2
Date: 2-2-10 Project #: 2007.1601

Sample Train Leak Check

Operator: C. H. H. Meter Box H@: ---
Meter Box Calibration(Y): ---

Initial: --- (in) Hg
Final: --- (in) Hg

Probe #: 210.1 C_p: ---

Barometric Pressure(P_b): 29.02 (in) Hg
Duct Diameter(in): 0.84 (D_b) (D_d)
Assumed Moisture(%): --- (T_w) (T_d)
Static Pressure("H₂O): ---
Probe Material: ---
Impinger Exit #: ---

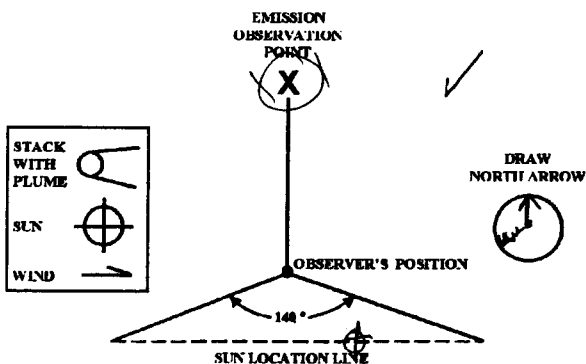
min./pt Traverse Pt. Number	Time		Sample Vacuum (in) Hg.	Stack Temp (°F)	Velocity ft./min. ΔP ₄ (in) H ₂ O	Pressure Differential ΔH (in) H ₂ O	Gas sample Volume (Vm) (Cuft)	Dry Gas Meter Temp (°F)		Sample Probe Temps(°F)		Exit Gas Temp(°F)
	Sampling Time	Clock (24 hr.)						Inlet	Outlet	Probe	Filter	
1					0							
2					0							
3					0							
4					0							
5					0							
6					0							
7					0							
8					0							
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16					0							
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88					0							
89					0							
90					0							
91					0							
92					0							
93					0							
94					0							
95					0							
96					0							
97					0							
98					0							
99					0							
100					0							
Average												

Run #1

VISIBLE EMISSION OBSERVATION FORM

Company Name <i>Conoco Philips</i>	
Location	
City <i>Ferndale</i>	State <i>WA</i>
Process Equipment <i>SBU #2</i>	Operating Mode
Control Equipment	Operating Mode
Describe Emission Point	
<i>Exhaust of stack</i>	
Height Above Ground Level <i>140'</i>	Height Relative to Observer Start <i>134'</i> End <i>134'</i>
Distance From Observer Start <i>280'</i> End <i>280'</i>	Direction From Observer Start <i>N</i> End <i>N</i>
Vertical Angle to Plume <i>15°</i>	Horizontal Angle to Plume <i>0°</i>
Describe Emissions	
Start <i>lofting</i>	End <i>lofting</i>
Emission Color Start <i>clear</i> End <i>clear</i>	If Water Droplet Plume Attached <input type="checkbox"/> Detached <input type="checkbox"/> N/A <input checked="" type="checkbox"/>
Point In The Plume At Which Opacity Was Determined	
Start <i>Exhaust of stack</i>	End <i>Exhaust of stack</i>
Describe Plume Background	
Start <i>sky</i>	End <i>sky</i>
Background Color Start <i>blue</i> End <i>blue</i>	Sky Condition Start <i>partly (cloud)</i> End <i>partly (cloud)</i>
Wind Speed Start <i>0-8</i> End <i>0-8</i>	Wind Direction Start <i>NE</i> End <i>NE</i>
Ambient Temp Start End	Wet Bulb Temp RH Percent

SOURCE LAYOUT SKETCH



Additional Information
<i>Run #1</i>

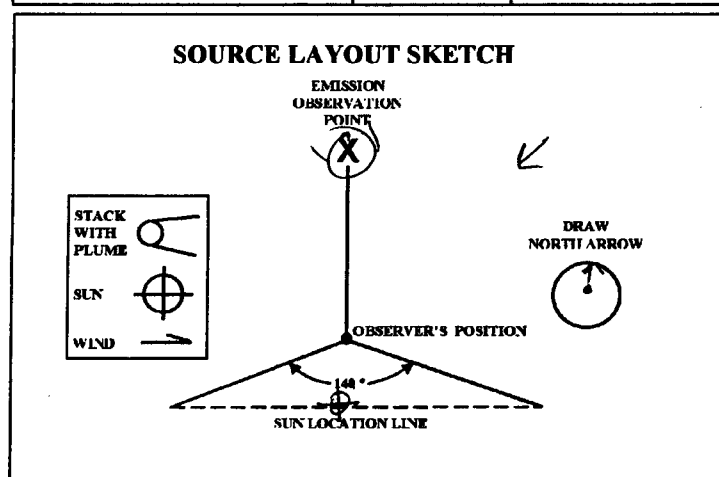
Observation Date <i>2/2/2010</i>		Start Time <i>1310</i>		End Time <i>1316</i>	
Sec	0	15	30	45	Comments <i>0% Average Opacity</i>
Min					
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					
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28					
29					
30					

Observer's Name (Print) <i>Sacub Buss</i>	
Observer's Signature <i>Sacub Buss</i>	Date <i>2/2/2010</i>
Organization <i>ETS</i>	
Certified by <i>Smoke School Inc.</i>	Date
Continue on reverse side	

Run #2

VISIBLE EMISSION OBSERVATION FORM

Company Name Conoco Philips	
Location	
City Ferndale	State WA
Process Equipment SRU #2	Operating Mode
Control Equipment	Operating Mode
Describe Emission Point Exhaust of stack	
Height Above Ground Level 140'	Height Relative to Observer Start 134' End 134'
Distance From Observer Start 280' End 280'	Direction From Observer Start N End N
Vertical Angle to Plume 15°	Horizontal Angle to Plume 0°
Describe Emissions Start lofting End lofting	
Emission Color Start clear End clear	If Water Droplet Plume Attached <input type="checkbox"/> Detached <input type="checkbox"/> N/A <input checked="" type="checkbox"/>
Point In The Plume At Which Opacity Was Determined Start Exhaust of stack End Exhaust of stack	
Describe Plume Background Start sky End sky	
Background Color Start Blue End Blue	Sky Condition Start partly cloudy End partly cloudy
Wind Speed Start 0-8 End 0-8	Wind Direction Start NE End NE
Ambient Temp Start End	Wet Bulb Temp RH Percent



Additional Information Run #2

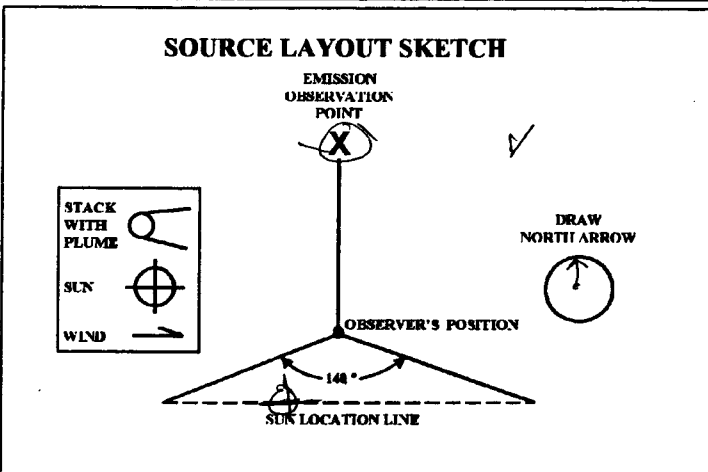
Observation Date 2/2/2010		Start Time 1430		End Time 1436	Comments
Min	Sec	0	15	30	
1	0	0	0	0	0% Average Opacity Opacity
2	0	0	0	0	
3	0	0	0	0	
4	0	0	0	0	
5	0	0	0	0	
6	0	0	0	0	
7					
8					
9					
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27					
28					
29					
30					

Observer's Name (Print) Jacob Buss	
Observer's Signature Jacob Buss	Date 2/2/2010
Organization ETS	
Certified by Smoke School Inc.	Date
Continue on reverse side	

Run #3

VISIBLE EMISSION OBSERVATION FORM

Company Name Conoco Philips	
Location	
City Ferndale	State WA
Zip	
Process Equipment SRU #2	Operating Mode
Control Equipment	Operating Mode
Describe Emission Point	
Exhaust of stack	
Height Above Ground Level 140'	Height Relative to Observer Start 134' End 134'
Distance From Observer Start 280' End 280'	Direction From Observer Start End
Vertical Angle to Plume 15°	Horizontal Angle to Plume 0°
Describe Emissions	
Start lofting	End lofting
Emission Color Start clear End clear	If Water Droplet Plume Attached <input type="checkbox"/> Detached <input type="checkbox"/> N/A <input checked="" type="checkbox"/>
Point In The Plume At Which Opacity Was Determined	
Start Exhaust of stack	End Exhaust of stack
Describe Plume Background	
Start sky	End sky
Background Color Start Blue End Blue	Sky Condition Start partly cloud End partly cloud
Wind Speed Start 0-8 End 0-8	Wind Direction Start NE End NE
Ambient Temp Start End	Wet Bulb Temp RE Percent



Additional Information
Run #3

Observation Date 2/2/2010		Start Time 1530		End Time 1536	Comments
Min	Sec	0	15	30	
1	0	0	0	0	<div> <div>0%</div> <div>Average</div> <div>Opacity</div> <div>Opacity</div> </div>
2	0	0	0	0	
3	0	0	0	0	
4	0	0	0	0	
5	0	0	0	0	
6	0	0	0	0	
7					
8					
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27					
28					
29					
30					

Observer's Name (Print) Jacob Buss	
Observer's Signature <i>Jacob Buss</i>	Date 2/2/2010
Organization ETS	
Certified by Smoke School Inc.	Date
Continue on reverse side	

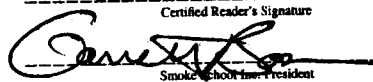
Smoke School Inc

Reference Method 9 Certification Card

Jacob Buss

Cert. No. SS-S08-10 Exp. Date 2010-03-03

Certified Reader's Signature



Smoke School Inc. President

6.0 Appendix B: Project Quality Assurance Documentation

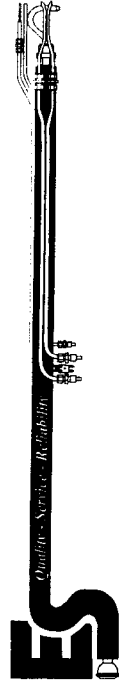
6.1 *EPA Methods 1-4 Sample Equipment QA/QC*

- 6.1.1 Dry Gas Meter Calibrations
- 6.1.2 Pitot Tube Calibrations
- 6.1.3 Thermocouple Calibration
- 6.1.4 Field Barometer Calibration
- 6.1.5 Example Equations for EPA Method 1-4, 6C, 7E, and 10

6.2 *EPA Methods 3A, 6C, 7E, and 10 Sample Equipment QA/QC*

- 6.2.1 Cylinder Gas Certification Sheets
- 6.2.2 EPA Method 205a Field Verification
- 6.2.3 Sampling System Response Time, CEM Leak Checks
- 6.2.4 Analyzer Interference Check
- 6.2.5 NOx Converter Check

METHOD 5 DRY GAS METER CALIBRATION USING CRITICAL ORIFICES



- 1) Select three critical orifices to calibrate the dry gas meter which bracket the expected operating range.
- 2) Record barometric pressure before and after calibration procedure.
- 3) Run at tested vacuum (from Orifices Calibration Report), for a period of time necessary to achieve a minimum total volume of 5 cubic feet.
- 4) Record data and information in the GREEN cells, YELLOW cells are calculated.

DATE: 12/23/09		METER SERIAL #: 1638		INITIAL		FINAL		AVG (P _{avg})								
METER PART #: HF-5		CRITICAL ORIFICE SET SERIAL #: 1446s		BAROMETRIC PRESSURE (in Hg):		28.85		28.85								
ORIFICE #	RUN #	K' FACTOR (AVG)	TESTED VACUUM (in Hg)	DGM READINGS (FT ³)		TEMPERATURES °F				ELAPSED TIME (MIN)	DGM ΔH (in H ₂ O)	(1) V _m (STD)	(2) V _m (STD)	(3) Y	Y VARIATION (%)	ΔH _g
				INITIAL	FINAL	AMBIENT	DGM INLET	DGM INLET	DGM OUTLET							
31	1	0.8405	17	764.663	769.964	48	45	47	45	46	46	5.3878	5.3803	0.999		1.93
	2	0.8405	17	771.425	776.736	48	47	49	46	47	47	5.3873	5.3917	1.001		1.92
	3	0.8405	17	776.736	782.052	48	49	51	47	48	49	5.3712	5.3803	1.002		1.91
24	1	0.6548	18.5	785.935	790.933	48	51	53	48	51	51	5.0124	5.0304	1.004		2.01
	2	0.6548	18.5	790.933	795.932	49	53	53	51	52	52	5.0036	5.0255	1.004		2.01
	3	0.6548	18.5	795.932	800.374	49	53	55	52	53	53	5.0368	5.0255	0.998		2.00
21	1	0.5708	20	800.974	806.189	49	55	56	53	53	54	5.1902	5.1108	0.985		1.89
	2	0.5708	20	806.189	811.210	50	56	57	53	54	55	4.9874	5.1059	1.024		1.89
	3	0.5708	20	811.210	816.334	50	57	58	54	55	56	5.0799	5.1059	1.005		1.89
16	1	0.4377	22	816.334	821.610	50	58	58	55	56	57	5.2092	5.1738	0.993		1.69
	2	0.4377	22	821.610	826.665	51	58	59	56	57	58	4.9813	5.0291	1.010		1.69
	3	0.4377	22	826.665	831.710	51	59	60	57	58	59	4.9619	5.0291	1.014		1.68
11	1	0.3090	23	831.710	836.910	51	60	60	58	58	59	5.1081	5.1282	1.004		1.67
	2	0.3090	23	836.910	842.278	51	60	59	58	59	59	5.2731	5.1282	0.973		1.67
	3	0.3090	23	842.278	847.270	51	59	60	59	59	59	4.9038	5.1282	1.046		1.67

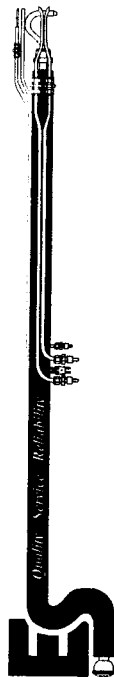
USING THE CRITICAL ORIFICES AS CALIBRATION STANDARDS:
The following equations are used to calculate the standard volumes of air passed through the DGM, V_m (std), and the critical orifice, V_c (std), and the DGM calibration factor, Y. These equations are automatically calculated in the spreadsheet above.

AVERAGE DRY GAS METER CALIBRATION FACTOR, Y = 1.004

AVERAGE ΔH_g = 1.83

- (1) $V_{m(Std)} = K_1 \cdot V_m \cdot \frac{P_{bar} + (\Delta H / 13.6)}{T_m}$
= Net volume of gas sample passed through DGM, corrected to standard conditions
 $K_1 = 17.64 \text{ °R/in. Hg (English), } 0.3858 \text{ °K/mm Hg (Metric)}$
 $T_m = \text{Absolute DGM avg. temperature (°R - English, °K - Metric)}$
- (2) $V_{c(Std)} = K_2 \cdot \frac{P_{bar} \cdot \Theta}{\sqrt{T_{amb}}}$
= Volume of gas sample passed through the critical orifice, corrected to standard conditions
 $T_{amb} = \text{Absolute ambient temperature (°R - English, °K - Metric)}$
- (3) $Y = \frac{V_{c(Std)}}{V_{m(Std)}}$
= Average K' factor from Critical Orifice Calibration
K' = DGM calibration factor

METHOD 5 DRY GAS METER CALIBRATION USING CRITICAL ORIFICES



DATE: 2/5/10

METER PART #: HF-5

METER SERIAL #: 1638

CRITICAL ORIFICE SET SERIAL #: 1446s

INITIAL BAROMETRIC PRESSURE (in Hg) 28.35

FINAL BAROMETRIC PRESSURE (in Hg) 28.35

AVG (P_{amb}) 28.35

IF Y VARIATION EXCEEDS 2.00%, ORIFICE SHOULD BE RECALIBRATED

ORIFICE #	RUN #	K' FACTOR (AVG)	TESTED VACUUM (in Hg)	DGM READINGS (Ft)		TEMPERATURES °F		ELAPSED TIME (MIN)	DGM ΔH (in H ₂ O)	V _m (STD)	V _e (STD)	(3)	Y VARIATION (%)	ΔH _g	
				INITIAL	FINAL	NET (V _e)	DGM INLET								DGM OUTLET
21	1	0.5708	20	957.700	962.952	5.252	50	52	51	51	1.7	0.987	-0.8%	1.83	
	2	0.5708	20	962.952	968.074	5.122	49	51	51	51	1.7	0.987	0.3%	1.83	
	3	0.5708	20	968.074	973.191	5.117	49	52	51	51	1.7	0.999	0.5%	1.83	
										AVG =		0.994			

USING THE CRITICAL ORIFICES AS CALIBRATION STANDARDS:

The following equations are used to calculate the standard volumes of air passed through the DGM, V_m (std), and the critical orifice, V_e (std), and the DGM calibration factor, Y. These equations are automatically calculated in the spreadsheet above.

(1) $V_{m(std)} = K_1 \cdot V_m \cdot \frac{P_{bar} + (\Delta H / 13.6)}{T_m}$

= Net volume of gas sample passed through DGM, corrected to standard conditions
 K₁ = 17.64 °R/in. Hg (English), 0.3858°K/mm Hg (Metric)
 T_m = Absolute DGM avg. temperature (°R - English, °K - Metric)

(2) $V_{cr(std)} = K' \cdot \frac{P_{bar} \cdot \phi}{\sqrt{T_{amb}}}$

= Volume of gas sample passed through the critical orifice, corrected to standard conditions
 T_{amb} = Absolute ambient temperature (°R - English, °K - Metric)
 K' = Average K' factor from Critical Orifice Calibration

(3) $Y = \frac{V_{cr(std)}}{V_{m(std)}}$

= DGM calibration factor

AVERAGE DRY GAS METER CALIBRATION FACTOR, Y = 0.994

AVERAGE ΔH_g = 1.83

$$\Delta H_g = \left(\frac{0.75 \cdot g}{V_{e(std)}} \right)^2 \Delta H \left(\frac{V_{m(std)}}{V_m} \right)$$

Post Calibration Difference
 Difference from Initial Y value: -1.0%
 Difference from Initial ΔH_g value: -0.1%

SINGLE-VELOCITY "S" TYPE PITOT TUBE CALIBRATION WORKSHEET

PITOT/PROBE ASSEMBLY # I.10.1
EFFECTIVE LENGTH- in. 120
FACE-OPENING ALIGNMENT OK

DATE 01/04/10
CALIBRATOR JDB/ MTC
MANOMETER LEAK CHECK OK

VELOCITY DETERMINATION DATA

FAN SETTING I
EXHAUST GAS TEMPERATURE- F. 57.1
BAROMETRIC PRESSURE- "Hg 28.64
STATIC PRESSURE- "H2O 0.48
ABSOLUTE EXHAUST GAS PRESSURE- "Hg 28.68
MOLECULAR WEIGHT OF EXHAUST GAS 28.73
CALIBRATION VELOCITY- fpm 2984

CALIBRATION DATA

FAN SETTING	SIDE "A"			FAN SETTING	SIDE "B"		
	dP(std)	dP(s)	Cp		dP(std)	dP(s)	Cp
I	0.550	0.840	0.801	I	0.550	0.820	0.811
	0.550	0.840	0.801		0.550	0.820	0.811
	0.550	0.840	0.801		0.550	0.820	0.811
AVG.	0.550	0.840	0.801	AVG.	0.550	0.820	0.811
<u>SIDE "A"</u>				<u>SIDE "B"</u>			
Average Cp: 0.80				Average Cp: 0.81			

MAXIMUM DIFFERENCE BETWEEN Cp AVERAGES OF
SIDES "A" & "B" AT ANY GIVEN FAN SETTING:

ALLOWABLE= 0.01
DIFFERENCE= 0.01

MAXIMUM AVERAGE DEVIATION FROM THE MEAN FOR
SIDES "A" & "B" AT ANY GIVEN FAN SETTING:

ALLOWABLE= 0.01
SIDE "A" DEVIATION= 0.00
SIDE "B" DEVIATION= 0.00

SIDE "A" IS THE SIDE UTILIZED DURING SOURCE TESTING

Post Test Pitot Inspection:

Date: 2/5/2010

Results: No Damage/No Change, GMW/MTC

**THERMOMETER AND THERMOCOUPLE
IDENTIFICATION AND CALIBRATION**

IDENTIFICATION

THERMOMETER ID #: NIST Ertco Hg Thermometer

THERMOCOUPLE ID #: I.10.1

DATE: 1/5/2010

CALIBRATED BY: JDB

CALIBRATION

**REFERENCE
READING THERMOMETER**

	°F
I	32
II	210
III	476

**TEST
THERMOMETER**

°F
32
210
476

AVERAGE-oF.

239

239

PERCENT DIFFERENCE OF ABSOLUTE READINGS:

ALLOWABLE

± 1.5 %

ACTUAL

0.05%

**THERMOMETER AND THERMOCOUPLE
IDENTIFICATION AND CALIBRATION**

IDENTIFICATION

THERMOMETER ID #: HF-5

THERMOCOUPLE ID #: I.10.1

JOB #: 2010.1601

DATE: 2/5/2009

CALIBRATED BY: JDB

CALIBRATION

AVG. EXHAUST TEMPERATURE-F.: 350

RANGE OF CALIBRATION-10% ABS.,F.: 269 TO 431

REFERENCE
READING THERMOMETER

°F

I	365
II	365
III	365

TEST
THERMOMETER

°F

365
365
365

AVERAGE-oF. 365

365

PERCENT DIFFERENCE OF ABSOLUTE READINGS:

ALLOWABLE 1.5 %

ACTUAL 0.00%

**THERMOMETER AND THERMOCOUPLE
IDENTIFICATION AND CALIBRATION**

IDENTIFICATION

THERMOCOUPLE ID: HF-5 Inlet & Outlet TC

THERMOMETER ID # Meter Control Box HF-5

CALIBRATION DATE: 1/5/2010

CALIBRATED BY: JDB

CALIBRATION

READING	REFERENCE	TEST	Difference
	°F	°F	%
Meter Inlet	210	210	0.0%
	32	32	0.0%
Meter Outlet	210	210	0.0%
	32	32	0.0%
AVERAGE-°F.	121	121	0.0%

Reference: *NIST Traceable Hg Thermometer*

PERCENT DIFFERENCE OF ABSOLUTE READINGS:

Average Meter Inlet 0.0%

Average Meter Outlet 0.0%

ALLOWABLE 1.5 %

THERMOMETER AND THERMOCOUPLE
IDENTIFICATION AND CALIBRATION

IDENTIFICATION

THERMOCOUPLE ID: NIST Ertco Hg Thermometer

THERMOMETER ID # Imp Ext#3

CALIBRATION DATE: 1/5/2010

CALIBRATED BY: JDB

CALIBRATION

READING	REFERENCE	TEST	Difference
	°F	°F	%
temp	165	165	0.0%
temp	33	33	0.0%
AVERAGE-°F.	99	99	0.0%

PERCENT DIFFERENCE OF ABSOLUTE READINGS:

Meter Inlet	0.00%
Meter Outlet	0.00%
ALLOWABLE	1.5 %

FIELD BAROMETER IDENTIFICATION AND CALIBRATION

IDENTIFICATION

BAROMETER ID #: ETS ALT-1

DATE: January 25, 2010

TIME: 10:45

CALIBRATED BY: GAW

CALIBRATION

Medford Station Barometric Pressure, "Hg	Field Barometer Barometric Pressure, "Hg	Pressure Difference %
28.48	28.49	0.04

Medford, Oregon weather station barometric pressure taken at Airport runway elevation, uncorrected barometric pressure is used for calibration of field barometer. Weather Station phone number (541) 776-4303.

Example Equations - EPA Methods 1-4

SRU #2

Absolute pressure in the Stack(P_s)				
<p>Where P_{bar} = barometric pressure, In Hg P_g = static pressure of the stack, in H_2O $P_s: P_{bar} + (P_g/13.6)$ $P_s:$</p>	Run 1	Run 2	Run 3	Average
	29.62	29.62	29.62	
	-0.13	-0.13	-0.13	
	29.61	29.61	29.61	
Volume of Metered Sample Gas @ Std. Conditions				
<p>Where V_m = Volume, Dry Gas Meter, cubic ft. $K_1 = 17.64$ °R/in. Hg Y = DGM calibration factor P_{bar} = Barometric pressure ΔH = DGM average differential pressure, in. H_2O T_m = DGM average temperature, °F $V_{m(std)}: K_1 * V_m * Y * (P_{bar} + (\Delta H/13.6)) / (T_m + 460)$ $V_{m(std)}:$</p>	Run 1	Run 2	Run 3	Average
	33.6	34	33.6	
	17.64	17.64	17.64	
	1.004	1.004	1.004	
	29.62	29.62	29.62	
	1.00	1.00	1.00	
	67.6	75.8	77.8	
	33.491	33.371	32.856	
Volume of Water@ Standard Conditions				
<p>Where V_{lc} = Impinger liquid volume collected, ml WV = Final silica weight $V_{w(std)}: (0.04707 * V_{lc}) + (0.04715 * WV)$ $V_{w(std)}:$</p>	Run 1	Run 2	Run 3	Average
	72.6	77.9	69.7	
	7.9	5.5	4.2	
	3.790	3.926	3.479	
Moisture(Bws) Volumetric				
<p>Where $V_{w(std)}$ = Std. Water vapor volume, scf $V_{m(std)}$ = Std. Sample gas volume,DSCF $Bws: V_{w(std)} / (V_{w(std)} + V_{m(std)})$ $Bws:$</p>	Run 1	Run 2	Run 3	Average
	3.79	3.926	3.479	
	33.491	33.371	32.856	
	0.102	0.105	0.096	
Molecular Weight lb/lb - mole, Dry (M_d)				
<p>Where: $\%CO_2=$ $\%O_2=$ $\%N_2=$ $M_d: ((0.44*\%CO_2)+(0.32*\%O_2)+(0.28*\%N_2))$ $M_d:$</p>	Run 1	Run 2	Run 3	Average
	6.40	6.50	6.50	
	5.10	5.00	4.90	
	88.50	88.50	88.60	
	29.23	29.24	29.24	

Molecular Weight lb/lb - mole, Wet (M_w)				
	Run 1	Run 2	Run 3	Average
Where: $Bws =$	0.102	0.105	0.096	
$M_w: (M_d * (1-Bws) + (18 * Bws))$				
$M_w:$	28.08	28.06	28.16	
Gas Velocity(V_s)				
	Run 1	Run 2	Run 3	Average
Where C_p = pitot tube coefficient	0.80	0.80	0.80	
T_s = temperature of the stack	364.9	353.4	348.5	
M_w = molecular weight lb/lb - mole, wet	28.08	28.06	28.16	
P_s = absolute pressure in the stack	29.61	29.61	29.61	
ΔP = Avg SQRT Velocity Head, in. H_2O	0.069	0.072	0.070	
$V_s: (85.49 * C_p * \Delta P * \text{SQRT}((T_s + 460)/(P_s * M_w)))$				
$V_s:$	4.7	4.9	4.7	
Actual Cubic Feet/Minute (acfm)				
	Run 1	Run 2	Run 3	Average
Where A = area of the duct in square feet	25.97	25.97	25.97	
V_s = Stack gas velocity, ft/sec	4.7	4.8	4.8	
acfm: $A * V_s * 60$				
acfm:	7,324	7,479	7,479	
Standard Dry Actual Cubic Feet/Minute (sdcfm)				
	Run 1	Run 2	Run 3	Average
Where T_s = temperature of the stack	364.9	353.4	348.5	
acfm = actual cubic ft/min	7,324	7,479	7,479	
P_s = absolute pressure in the stack	29.61	29.61	29.61	
$Bws_{\text{Gas Moisture Content}}$	0.102	0.105	0.096	
sdcfm: $(1-(Bws)) * \text{acfm} * (528/(T_s + 460)) * (P_s/(29.92))$				
sdcfm:	4,166	4,300	4,370	

Example Equations

Client: ConocoPhillips
 Location: Ferndale, Washington
 Source: SRU #2 exhaust Duct
 Date: February 2, 2010
 Project No.: 2010.1601

EPA Method 6C, Sulfur dioxide, SO₂ ppm

Cavg: Average gas concentration indicated by gas analyzer, dry basis, ppm.
 Co: Average of initial & final system calibration bias check responses for zero gas, ppm.
 Cm: Average of initial & final system calibration bias check responses for the upscale calib gas, ppm.
 Cma: Actual concentration of the upscale calibration gas, ppm.

C_{gas}: Effluent gas concentration, dry basis, ppm.

$$C_{gas} = (C_{avg} - C_o) \frac{C_{ma}}{(C_m - C_o)} \quad \text{Eq. 6C-1}$$

Run 1	Run 2	Run 3	Average
23.9	21.3	21.7	
0.40	0.36	-0.60	
33.42	33.24	34.13	
34.1	34.1	34.1	

24.2	21.7	21.9	22.6
------	------	------	------

Sulfur dioxide pounds per hour, SO₂ lbs/hr

Where M_w = Molecular weight of SO₂
 DSCFM = Dry Standard Cubic Ft/min
 ppm = parts per million dry basis SO₂

$$\text{SO}_2 \text{ lbs/hr} = (\text{ppm} \times \text{Mw} / 385100000) \times \text{Dscfm} \times 60$$

SO₂ lbs/hr:

Run 1	Run 2	Run 3	Average
64	64	64	
4166	4300	4373	
24.2	21.7	21.9	

1.01	0.93	0.95	0.96
------	------	------	------

Sulfur dioxide pounds corrected to 0% Oxygen

Where % Oxygen of Stack exhaust
 ppm = parts per million dry basis SO₂

$$\text{SO}_2 @ 0\% \text{ O}_2 = (\text{ppm} \times (20.9 / (20.9 - \text{Stack \%O}_2)))$$

SO₂ @ 07% O₂

Run 1	Run 2	Run 3	Average
5.1	5	4.9	
24.2	21.7	21.9	

32.0	28.5	28.6	29.70
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EPA Method 7E, Oxides of Nitrogen, NO_x ppm

Cavg: Average gas concentration indicated by gas analyzer, dry basis, ppm.
 Co: Average of initial & final system calibration bias check responses for zero gas, ppm.
 Cm: Average of initial & final system calibration bias check responses for the upscale calib gas, ppm.
 Cma: Actual concentration of the upscale calibration gas, ppm.

C_{gas}: Effluent gas concentration, dry basis, ppm.

$$C_{gas} = (C_{avg} - C_o) \frac{C_{ma}}{(C_m - C_o)} \quad \text{Eq. 6C-1}$$

Run 1	Run 2	Run 3	Average
27.8	28.3	28.2	
0.15	0.25	0.28	
33.82	33.92	34.27	
34.3	34.3	34.3	

28.2	28.6	28.1	28.3
------	------	------	------

Oxides of Nitrogen pounds per Hour

Where M_w = Molecular weight of NO₂
 DSCFM = Dry Standard Cubic Ft/min
 ppm = parts per million dry basis NO_x

$$\text{NO}_x \text{ lbs/hr} = (\text{ppm} \times \text{Mw} / 385100000) \times \text{Dscfm} \times 60$$

NO_x lbs/hr:

Run 1	Run 2	Run 3	Average
46.0	46.0	46.0	
4166	4300	4373	
28.2	28.6	28.1	

0.84	0.88	0.88	0.87
------	------	------	------

Oxides of Nitrogen corrected to 7% Oxygen

Where % Oxygen of Stack exhaust
 parts per million dry basis NO_x

$$\text{NO}_x @ 7\% \text{ O}_2 = (\text{ppm} \times (13.9 / (20.9 - \text{Stack \%O}_2)))$$

Run 1	Run 2	Run 3	Average
5.1	5	4.9	
28.2	28.6	28.1	

NOx @ 7% O2

24.8	25.0	24.4	24.73
------	------	------	-------

CERTIFICATE OF ANALYSIS

Grade of Product: EPA Protocol

Part Number: E03NI59E15A3452 Reference Number: 54-124190206-1
Cylinder Number: CC48291 Cylinder Volume: 159 Cu.Ft.
Laboratory: ASG - Chicago - IL Cylinder Pressure: 2015 PSIG
Analysis Date: Sep 14, 2009 Valve Outlet: 590

Expiration Date: Sep 14, 2012

Certification performed in accordance with "EPA Traceability Protocol (Sept. 1997)" using the assay procedures listed. Analytical Methodology does not require correction for analytical interferences. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a volume/volume basis unless otherwise noted.
Do Not Use This Cylinder below 150 psig, i.e. 1 Mega Pascal

ANALYTICAL RESULTS				
Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty
CARBON DIOXIDE	19.00 %	18.63 %	G1	+/- 1% NIST Traceable
OXYGEN	22.00 %	22.01 %	G1	+/- 1% NIST Traceable
NITROGEN	Balance			

CALIBRATION STANDARDS				
Type	Lot ID	Cylinder No	Concentration	Expiration Date
NTRM/O2	60608	CC206109	22.51% OXYGEN/NITROGEN	May 01, 2010
NTRM/CO2	40604	XC034327B	19.84% CARBON DIOXIDE/	May 15, 2012

ANALYTICAL EQUIPMENT		
Instrument/Make/Model	Analytical Principle	Last Multipoint Calibration
HORIBA 510	NDIR	Aug 21, 2009
HORIBA MPA-510	Paramagnetic	Aug 21, 2009

Triad Data Available Upon Request

Notes:

QA Approval

Ant Hovant

CERTIFICATE OF ANALYSIS

Grade of Product: EPA Protocol

Part Number:	E03NI77E15A0156	Reference Number:	54-124154835-4
Cylinder Number:	CC50904.	Cylinder Volume:	151 Cu.Ft.
Laboratory:	ASG - Chicago - IL	Cylinder Pressure:	2015 PSIG
Analysis Date:	Oct 14, 2008	Valve Outlet:	590

Expiration Date: Oct 14, 2011

Certification performed in accordance with "EPA Traceability Protocol (Sept. 1997)" using the assay procedures listed. Analytical Methodology does not require correction for analytical interferences. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a volume/volume basis unless otherwise noted.
Do Not Use This Cylinder below 150 psig i.e. 1 Mega Pascal

ANALYTICAL RESULTS				
Component	Requested Concentration	Actual Concentration	Proof of Method	Total Relative Uncertainty
CARBON DIOXIDE	10.00 %	9.920 %	GI	± 1% NIST Traceable
OXYGEN	12.50 %	12.40 %	GI	± 1% NIST Traceable
NITROGEN	Balance			

CALIBRATION STANDARDS				
Type	Lot ID	Cylinder No	Concentration	Expiration Date
NTRM/O2	82858	SG9188304BAL	18.04% OXYGEN/	Jan 01, 2010
NTRM/CO2	40604	XC034253B	19.84% CARBON DIOXIDE/	Nov 15, 2008
ANALYTICAL EQUIPMENT				
Instrument/Make/Model	Analytical Principle		Last Multipoint Calibration	
HORIBA 510	NDIR		Oct 08, 2008	
(P-1) CAL-110	Paramagnetic		Oct 08, 2008	

Triad Data Available Upon Request

Notes:

D. Bolz

QA Approval

CERTIFICATE OF ANALYSIS

Grade of Product: EPA Protocol

Airgas Specialty Gases
 11711 S. Alameda Street
 Los Angeles, CA 90058-2130
 (323) 357-6881
 Fax: (323) 567-3686
 www.airgas.com

Part Number: E03NI99E15AC1P9 Reference Number: 48-124174905-1
 Cylinder Number: CC130542 Cylinder Volume: 144 Cu.Ft.
 Laboratory: ASG - Los Angeles - CA Cylinder Pressure: 2015 PSIG
 Analysis Date: May 07, 2009 Valve Outlet: 660

Expiration Date: May 07, 2011

Certification performed in accordance with "EPA Traceability Protocol (Sept. 1997)" using the assay procedures listed. Analytical Methodology does not require correction for analytical interferences. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a volume/volume basis unless otherwise noted.
 Do Not Use This Cylinder below 150 psig i.e. 1 Mega Pascal

Component	Assay Method	Assay Date	Assay Result	Total Analytical Uncertainty
CARBON MONOXIDE	ASTM D1552	05/07/09	48.97 PPM	± 1.5 PPM (1%)
NITRIC OXIDE	ASTM D1552	05/07/09	48.97 PPM	± 1.5 PPM (1%)
NITROGEN	ASTM D1552	05/07/09	48.97 PPM	± 1.5 PPM (1%)

Total oxides of nitrogen 48.97 PPM For Reference Only

CALIBRATION STANDARDS				
Type	Lot ID	Cylinder No	Concentration	Expiration Date
NTRM	060610	CC206141	48.38PPM NITRIC OXIDE/NITROGEN	Feb 10, 2012
NTRM	88060320	SG9197019	50.46PPM CARBON MONOXIDE/NITROGEN	Oct 02, 2010
ANALYTICAL EQUIPMENT				
Instrument/Make/Model	Analytical Principle		Last Multipoint Calibration	
Nocolet 8700 CO	FTIR		Apr 09, 2009	
Nocolet 8700 NO	FTIR		May 05, 2009	

Triad Data Available Upon Request

Notes:

QA Approval

CERTIFICATE OF ANALYSIS

Grade of Product: EPA Protocol

Part Number: E04NI99E15AC1M3 Reference Number: 48-124132215-2
Cylinder Number: SG9147518 Cylinder Volume: 144 Cu.Ft.
Laboratory: ASG - Los Angeles - CA Cylinder Pressure: 2015 PSIG
Analysis Date: Apr 08, 2008 Valve Outlet: 660

Expiration Date: Apr 08, 2010

Certification performed in accordance with "EPA Traceability Protocol (Sept. 1997)" using the assay procedures listed. Analytical Methodology does not require correction for analytical interferences. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a volume/volume basis unless otherwise noted.
Do Not Use This Cylinder below 150 psig, i.e. 1 Mega Pascal

ANALYTICAL RESULTS				
Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty
CARBON MONOXIDE	97.00 PPM	97.92 PPM	G1	± 1% NIST Traceable
NITRIC OXIDE	97.00 PPM	97.92 PPM	G1	± 1% NIST Traceable
SULFUR DIOXIDE	97.00 PPM	97.92 PPM	G1	± 1% NIST Traceable
NITROGEN	Balance			

Total oxides of nitrogen

97.92 PPM

For Reference Only

CALIBRATION STANDARDS				
Type	Lot ID	Cylinder No	Concentration	Expiration Date
NTRM	5120404	CC180127	99.49PPM CARBON MONOXIDE/	Feb 02, 2009
NTRM	60604	CC208254	93.2PPM NITRIC OXIDE/NITROGEN	Jan 01, 2010
NTRM	40603	XC017562B	98.0PPM SULFUR DIOXIDE/NITROGEN	Apr 12, 2008

ANALYTICAL EQUIPMENT		
Instrument/Make/Model	Analytical Principle	Last Multipoint Calibration
Nicolet CO	FTIR	Mar 13, 2008
Nicolet NO	FTIR	Mar 21, 2008
Nicolet SO2	FTIR	Mar 19, 2008

Triad Data Available Upon Request

Notes:



QA Approval

CERTIFICATE OF ANALYSIS

Grade of Product: EPA Protocol

Part Number: E04NI99E15AC1M2 Reference Number: 48-124132217-3
Cylinder Number: XC025829B Cylinder Volume: 144 Cu.Ft.
Laboratory: ASG - Los Angeles - CA Cylinder Pressure: 2015 PSIG
Analysis Date: Apr 10, 2008 Valve Outlet: 660

Expiration Date: Apr 10, 2010

Certification performed in accordance with "EPA Traceability Protocol (Sept. 1997)" using the assay procedures listed. Analytical Methodology does not require correction for analytical interferences. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a volume/volume basis unless otherwise noted.
Do Not Use This Cylinder below 150 psig, i.e. 1 Mega Pascal

ANALYTICAL RESULTS				
Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty
CARBON MONOXIDE	487.0 PPM	488.5 PPM	G1	+/- 1% NIST Traceable
NITRIC OXIDE	487.0 PPM	489.9 PPM	G1	+/- 1% NIST Traceable
SULFUR DIOXIDE	487.0 PPM	487.7 PPM	G1	+/- 1% NIST Traceable
NITROGEN	Balance			

Total oxides of nitrogen

490.7 PPM

For Reference Only

CALIBRATION STANDARDS				
Type	Lot ID	Cylinder No	Concentration	Expiration Date
NTRM	05120506	CC180354	495.8PPM CARBON MONOXIDE/NITROGEN	Feb 02, 2009
NTRM	51004	CC205989	475.0PPM SULFUR DIOXIDE/	Sep 01, 2010
NTRM	60615	CC207527	490.0PPM NITRIC OXIDE/NITROGEN	Jan 01, 2010
ANALYTICAL EQUIPMENT				
Instrument/Make/Model	Analytical Principle		Last Multipoint Calibration	
SIEMENS CARBON MONOXIDE	NDIR		Mar 11, 2008	
Nicolet NO	FTIR		Mar 21, 2008	
Nicolet SO2	FTIR		Mar 19, 2008	

Triad Data Available Upon Request

Notes:

QA Approval

EPA METHOD 205a

Mass Flow Controller Verification

Company: <u>ConocoPhillips</u>	Analyzer Mfg.: <u>EcoPhysics</u>
Date: <u>02/02/10</u>	Model: <u>CLD 70</u>
Site Location: <u>Ferndale, Washington</u>	Serial No.: <u>8311126</u>
Technician's Name: <u>G. A. Winkler</u>	Analyzer Type: <u>NOx</u>
Gas Tracibility: <u>EPA Protocol 1</u>	Analyzer Range: <u>0-100 ppm</u>
High-Level Supply Gas ID: <u>SG147518</u>	Dilution Mfg.: <u>EnviroNics, Inc.</u>
High-Level Supply Gas Value: <u>97.7 ppm</u>	Model: <u>Series 4040</u>
Mid-Level Supply Gas ID: <u>CC130542</u>	S/N: <u>2627</u>
Mid-Level Supply Gas Value: <u>48.5 ppm</u>	Blender Calibration Date: <u>9/6/2008</u>
Upper Dilution Target: <u>70 ppm</u>	Next Calibration Due: <u>9/6/2009</u>
Lower Dilution Target: <u>45 ppm</u>	Total Flow Rate, cc/m: <u>3500</u>

STATUS OF TEST: PASSED

Mass Flow Controller Verification 1 & 2								
Diluted Calibration Points	Target Concentration		Flow Rate, cc/m	Flow Rate, cc/m	Analyzer Reading		Run vs Average Error	Target vs Average Error
	Run	Value	Mass Flow Controller 1	Mass Flow Controller 2	Per Run	Average		
Lower Point Injections	1	45.0	1888	1612	45.1	45.2	-0.20 %	0.40 %
	2	45.0	1888	1612	45.2		0.00 %	
	3	45.0	1888	1612	45.4		0.40 %	
Upper Point Injections	1	70.0	992	2508	69.9	70.4	-0.70 %	0.60 %
	2	70.0	992	2508	70.7		0.40 %	
	3	70.0	992	2508	70.5		0.10 %	

All dilution points must be within $\pm 2\%$ of analyzer reading

STATUS OF TEST: PASSED

Mid-level Supply Gas Verification				
Mid-Level Supply Gas Injections	Mid-level Supply Gas Concentration	Analyzer Reading		Mid-Level vs Average Error
		Per Run	Average	
1	48.5	48.5		
2	48.5	48.7	48.5	0.00 %
3	48.5	48.4		

Mid-level Supply Gas must be within $\pm 2\%$ of analyzer reading

- *Notes:**
1. A Reference Method Analyzer was used to perform this test.
 2. This test verifies Mass flow controllers 1 and 2.
 3. Maximum flow, controller 1: 10000 ccm
 4. Maximum flow, controller 2: 10000 ccm

EPA METHOD 205a

Mass Flow Controller Verification

Company: <u>ConocoPhillips</u> Date: <u>02/02/10</u> Site Location: <u>Ferndale, Washington</u> Technician's Name: <u>G. A. Winkler</u> Gas Tracibility: <u>EPA Protocol 1</u> High-Level Supply Gas ID: <u>XC025829B</u> High-Level Supply Gas Value: <u>489.9 ppm</u> Mid-Level Supply Gas ID: <u>CC130542</u> Mid-Level Supply Gas Value: <u>48.5</u> Upper Dilution Target: <u>70 ppm</u> Lower Dilution Target: <u>45 ppm</u>	Analyzer Mfg.: <u>EcoPhysics</u> Model: <u>CLD 70</u> Serial No.: <u>8311126</u> Analyzer Type: <u>NOx</u> Analyzer Range: <u>0-100 ppm</u> Dilution Mfg.: <u>Environics, Inc.</u> Model: <u>Series 4040</u> S/N: <u>2627</u> Blender Calibration Date: <u>9/6/2008</u> Next Calibration Due: <u>9/6/2009</u> Total Flow Rate, cc/m: <u>4500</u>
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STATUS OF TEST: PASSED

Mass Flow Controller Verification 1 & 3								
Diluted Calibration Points	Target Concentration		Flow Rate, cc/m	Flow Rate, cc/m	Analyzer Reading		Run vs Average Error	Target vs Average Error
	Run	Value	Mass Flow Controller 1	Mass Flow Controller 3	Per Run	Average		
Lower Point Injections	1	45.0	4087	413	44.8	44.7	0.20 %	-0.70 %
	2	45.0	4087	413	44.5		-0.40 %	
	3	45.0	4087	413	44.9		0.40 %	
Upper Point Injections	1	70.0	3857	643	69.0	69.7	-1.00 %	-0.40 %
	2	70.0	3857	643	69.9		0.30 %	
	3	70.0	3857	643	70.1		0.60 %	

All dilution points must be within $\pm 2\%$ of analyzer reading

STATUS OF TEST: PASSED

Mid-level Supply Gas Verification				
Mid-Level Supply Gas Injections	Mid-level Supply Gas Concentration	Analyzer Reading		Mid-Level vs Average Error
		Per Run	Average	
1	48.5	48.5		
2	48.5	48.7	48.5	0.00 %
3	48.5	48.4		

Mid-level Supply Gas must be within $\pm 2\%$ of analyzer reading

- *Notes:**
1. A Reference Method Analyzer was used to perform this test.
 2. This test verifies Mass flow controllers 1 and 3.
 3. Maximum flow, controller 1: 10000 cc/m
 4. Maximum flow, controller 3: 1000 cc/m

Series 4040

System S/N 2210

ENVIRONICS FLOW CONTROLLER CALIBRATION SHEET

MFC#: 1

Size: 10000 SCCM

SERIAL NUMBER AW9611159

This flow controller was calibrated using a Sierra Cal Bench™, a NIST traceable Primary Flow Standard Calibration System. This calibration was performed with Nitrogen at a standard reference temperature and pressure of 32° and 29.92 in.HG. This is not performance data. This data is used by the system operating modes to improve the flow accuracy.

<u>Set Flow</u>			<u>True Flow</u>	
5 %	500.0	SCCM	496.861	SCCM
10 %	1000.0	SCCM	1002.364	SCCM
20 %	2000.0	SCCM	2018.992	SCCM
30 %	3000.0	SCCM	3036.421	SCCM
40 %	4000.0	SCCM	4063.228	SCCM
50 %	5000.0	SCCM	5087.913	SCCM
60 %	6000.0	SCCM	6116.337	SCCM
70 %	7000.0	SCCM	7143.196	SCCM
80 %	8000.0	SCCM	8163.450	SCCM
90 %	9000.0	SCCM	9184.890	SCCM
100 %	10000.0	SCCM	10228.068	SCCM

Verified by: Tenise Lundmark

Date: 9-30-09

Computerized Gas Mixing / Dilution / Calibration Systems

Environics Inc. • 69 Industrial Park Road East • Tolland, CT 06084 • (860) 872-1111 • Fax (860) 870-9333

World Wide Web: <http://www.environics.com>

E-mail: info@environics.com

Series 4040

System S/N 2210

ENVIRONICS FLOW CONTROLLER CALIBRATION SHEET

MFC#: 2 Size: 10000 SCCM

SERIAL NUMBER AW9407231

This flow controller was calibrated using a Sierra Cal Bench™, a NIST traceable Primary Flow Standard Calibration System. This calibration was performed with Nitrogen at a standard reference temperature and pressure of 32° and 29.92 in.HG. This is not performance data. This data is used by the system operating modes to improve the flow accuracy.

	<u>Set Flow</u>			<u>True Flow</u>	
5 %	500.0	SCCM		488.588	SCCM
10 %	1000.0	SCCM		984.864	SCCM
20 %	2000.0	SCCM		1979.219	SCCM
30 %	3000.0	SCCM		2979.082	SCCM
40 %	4000.0	SCCM		3986.161	SCCM
50 %	5000.0	SCCM		4993.242	SCCM
60 %	6000.0	SCCM		6017.271	SCCM
70 %	7000.0	SCCM		7035.992	SCCM
80 %	8000.0	SCCM		8066.431	SCCM
90 %	9000.0	SCCM		9102.588	SCCM
100 %	10000.0	SCCM		10156.901	SCCM

Verified by: Temie Lundmark

Date: 9-30-09

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World Wide Web: <http://www.environics.com>

E-mail: info@environics.com

Series 4040

System S/N 2210

ENVIRONICS FLOW CONTROLLER CALIBRATION SHEET

MFC#: 3 Size: 1000 SCCM

SERIAL NUMBER AW9610040

This flow controller was calibrated using a Sierra Cal Bench™, a NIST traceable Primary Flow Standard Calibration System. This calibration was performed with Nitrogen at a standard reference temperature and pressure of 32° and 29.92 in.HG. This is not performance data. This data is used by the system operating modes to improve the flow accuracy.

<u>Set Flow</u>			<u>True Flow</u>	
5 %	50.0	SCCM	45.193	SCCM
10 %	100.0	SCCM	94.236	SCCM
20 %	200.0	SCCM	193.090	SCCM
30 %	300.0	SCCM	291.822	SCCM
40 %	400.0	SCCM	391.822	SCCM
50 %	500.0	SCCM	491.496	SCCM
60 %	600.0	SCCM	592.332	SCCM
70 %	700.0	SCCM	694.330	SCCM
80 %	800.0	SCCM	797.692	SCCM
90 %	900.0	SCCM	901.682	SCCM
100 %	1000.0	SCCM	1007.884	SCCM

Verified by:

Tonia Hendrick

Date

9-30-09

Computerized Gas Mixing / Dilution / Calibration Systems

Environics Inc. • 69 Industrial Park Road East • Tolland, CT 06084 • (860) 872-1111 • Fax (860) 870-9333

World Wide Web: <http://www.environics.com>

E-mail: info@environics.com

Series 4040

System S/N 2210

ENVIRONICS FLOW CONTROLLER CALIBRATION SHEET

MFC#: 4 Size: 100 SCCM

SERIAL NUMBER AW9408093

This flow controller was calibrated using a Sierra Cal Bench™, a NIST traceable Primary Flow Standard Calibration System. This calibration was performed with Nitrogen at a standard reference temperature and pressure of 32° and 29.92 in.HG. This is not performance data. This data is used by the system operating modes to improve the flow accuracy.

<u>Set Flow</u>			<u>True Flow</u>	
5 %	5.0	SCCM	5.277	SCCM
10 %	10.0	SCCM	10.442	SCCM
20 %	20.0	SCCM	20.744	SCCM
30 %	30.0	SCCM	30.933	SCCM
40 %	40.0	SCCM	41.066	SCCM
50 %	50.0	SCCM	50.981	SCCM
60 %	60.0	SCCM	60.990	SCCM
70 %	70.0	SCCM	71.002	SCCM
80 %	80.0	SCCM	81.410	SCCM
90 %	90.0	SCCM	91.507	SCCM
100 %	100.0	SCCM	101.488	SCCM

Verified by:

Terris Lundmark

Date:

9-30-09

Computerized Gas Mixing / Dilution / Calibration Systems

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CEMs Sampling System Response Time Test

Company: ConocoPhillips
 Location: Ferndale Refinery
 Emission Source: SRU #2 Exhaust Duct
 Date: February 2, 2010
 Project No.: 2010.1601
 Test Site: SRU #2 Exhaust Duct

Length/Type of Sample line used: 100' TFE

CEMS Sample Rate, liters per minute: 5lpm

Upscale Response Time, seconds:

Gas Injection	O ₂ /CO ₂	CO	NO _x	SO ₂	VOC	TRS	SF ₆
#1	60	60	55	60			
#2	60	60	55	60			
#3	60	60	55	60			
Average:	60	60	55	60			

Downscale response Time, seconds:

Gas Injection	O ₂ /CO ₂	CO	NO _x	SO ₂	VOC	TRS	SF ₆
#1	60	60	55	60			
#2	60	60	55	60			
#3	60	60	55	60			
Average:	60	60	55	60			

Initial CEMS Sample System Leak Check: PASS ~~FAIL~~

Final CEMS Sample System Leak Check: PASS ~~FAIL~~

Analyzer Interference Check EPA Method 20, section 5.4

Date: February 1, 2010
Performed by: G. A. Winkler

Gas Parameter: Oxygen, O ₂ Manufacturer: Siemens Model: Oxymat 5E Serial Number: E2-301A Span: 25%				
Cylinder ID: SG9147518				
Cylinder Components	Concentration, ppm	Analyzer Output Response	% of Span	
NOx:	97.7	0	0	
CO:	98.3	0	0	
SO ₂ :	96.6	0	0	
Cylinder ID: CC48291				
Cylinder Components	Concentration, ppm	Analyzer Output Response	% of Span	
CO ₂ :	18.63	0	0	

Gas Parameter: Carbon monoxide, CO Manufacturer: Siemens Model: Ultramat 5E Serial Number: BN-978 Span: 60ppm				
Cylinder ID: SG9147518				
Cylinder Components	Concentration, ppm	Analyzer Output Response	% of Span	
NOx:	97.7	0	0	
SO ₂ :	96.6	0	0	
Cylinder ID: CC48291				
Cylinder Components	Concentration, ppm	Analyzer Output Response	% of Span	
O ₂ :	22.01	0	0	

Gas Parameter: Nitrogen oxides, NOx Manufacturer: EcoPhysics Model: 70-CLD Serial Number: 8350006 Span: 100 ppm				
Cylinder ID: SG9147518				
Cylinder Components	Concentration, ppm	Analyzer Output Response	% of Span	
CO:	98.3	0	0	
SO ₂ :	96.6	0	0	
Cylinder ID: CC48291				
Cylinder Components	Concentration, ppm	Analyzer Output Response	% of Span	
CO ₂ :	18.63	0	0	
O ₂ :	22.01	0	0	

Gas Parameter: Sulfur dioxide, SO ₂ Manufacturer: Bovaar Model: 721M Serial Number: 93-721M-8000-4 Span: 60ppm				
Cylinder ID: SG9147518				
Cylinder Components	Concentration, ppm	Analyzer Output Response	% of Span	
NOx:	97.7	0	0	
CO:	98.3	0	0	
Cylinder ID: CC48291				
Cylinder Components	Concentration, ppm	Analyzer Output Response	% of Span	
CO ₂ :	18.63	0	0	
O ₂ :	22.01	0	0	

% of Span = $\frac{\text{Analyzer Output Response}}{\text{Instrument Span}} \times 100$

% of Span must be less than 2% of the analyzer span value

NOx Analyzer Converter Efficiency Check

Date: 1/29/2010

Nitrogen Oxides Monitor

Full Scale: 100.0 ppm

Method 7E

835006

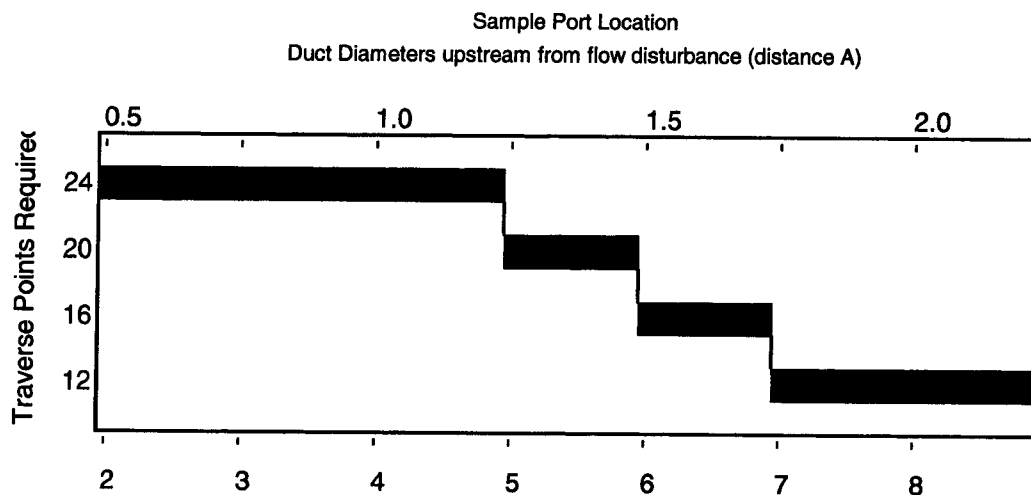
Cylinder Number	Reference Gas Concentration	Analyzer Response	Difference	Calibration Error (%)
Zero-N2	0.0 ppm	0.0 ppm	0.0 ppm	0.00 %
CC-130542	48.5 ppm	47.8 ppm	-0.7 ppm	-0.70 %

<u>Data Point</u>	<u>Time</u>	<u>NOx</u>	<u>Mean Diff., %</u>
1	11:00	40.5	0.5%
2	11:01	40.7	0.1%
3	11:02	40.6	0.1%
4	11:03	40.7	0.0%
5	11:04	40.7	0.0%
6	11:05	40.7	0.0%
7	11:06	40.7	0.0%
8	11:07	40.7	0.1%
9	11:08	40.6	0.2%
10	11:09	40.7	0.0%
11	11:10	40.6	0.2%
12	11:11	40.6	0.2%
13	11:12	40.6	0.2%
14	11:13	40.6	0.4%
15	11:14	40.7	0.1%
16	11:15	40.5	0.4%
17	11:16	40.5	0.5%
18	11:17	40.4	0.6%
19	11:18	40.5	0.4%
20	11:19	40.5	0.4%
21	11:20	40.3	0.9%
22	11:21	40.4	0.8%
23	11:22	40.4	0.7%
24	11:23	40.4	0.7%
25	11:24	40.2	1.1%
26	11:25	40.3	1.1%
27	11:26	40.2	1.1%
28	11:27	40.3	1.1%
29	11:28	40.3	1.0%
30	11:29	40.4	0.8%
<hr/>			
<u>NOx Peak Reading:</u>		40.7	0.5%
<u>NOx Final Reading:</u>		40.4	
<u>Analyzer Mode:</u>		<u>NOx</u>	<u>NO</u>
<u>NO Final:</u>			23.9
<u>Mode Difference, %:</u>			41.3%
<u>Zero Gas:</u>		0.0	0.1
<u>Mid Range Gas Response:</u>		48.0	48.0
<u>Cylinder Value:</u>		48.0	48.0
<u>Zero Gas Diff., %:</u>		0.0%	0.1%
<u>Mid Range Gas Diff., %:</u>		0.0%	0.0%
Converter Efficiency:		99.3%	

Sample & Traverse Point Determination **Sample Traverse Points for Method 7E, NO_x Determination** **EPA Method 1 Circular Ducts**

Client: ConocoPhillips
 Location: Ferndale Refinery
 Source: SRU#2 Exhaust Duct
 Date: February 2, 2010
 Project No.: 2010.1601

Stack Diameter(in.): 69
 Points Required: 24
 Distance A(in.): 52.0
 Distance A(dia.): 0.8
 Distance B: 208.0
 Distance B(dia.): 3.0



Sample Port Location
 Duct Diameters downstream from flow disturbance (distance B)

Traverse Point No.	Number of Traverse Points on a Diameter					<i>Sample Points</i>	Port
	3	6	8	10	12		
1	16.7	4.4	3.2	2.6	2.1	1.4	19.4
2	50.0	14.6	10.5	8.2	6.7	4.6	22.6
3	83.3	29.6	19.4	14.6	11.8	8.1	26.1
4		70.4	32.2	22.6	17.7	12.2	30.2
5		85.5	67.7	34.2	25	17.3	35.3
6		95.6	80.6	65.8	35.6	24.6	42.6
7			89.5	77.4	64.4	44.4	62.4
8			96.8	85.4	75	51.8	69.8
9				91.8	82.3	56.8	74.8
10				97.4	88.2	60.9	78.9
11					93.3	64.4	82.4
12					97.9	67.6	85.6

7.0 Appendix C: Supporting Data/ Documentation

- 7.1 *#2 SRU Sulfur Production Summary***
- 7.2 *SRU #2 Flow Balance Summary***
- 7.3 *SRU #2 Source Test Protocol***
- 7.4 *Northwest Clean Air Agency Emission Test Summary***

No. 2 SRU CO and NOx Compliance Tests February 2, 2010

39XX0196 LTON/D #2 SRU EST SULFUR PRODUCTION

39XX0196

2-Feb-10	12:40:00	19.8
2-Feb-10	12:41:00	19.8
2-Feb-10	12:42:00	19.8
2-Feb-10	12:43:00	19.8
2-Feb-10	12:44:00	19.8
2-Feb-10	12:45:00	19.9
2-Feb-10	12:46:00	20.2
2-Feb-10	12:47:00	20.2
2-Feb-10	12:48:00	20.2
2-Feb-10	12:49:00	20.1
2-Feb-10	12:50:00	20
2-Feb-10	12:51:00	19.9
2-Feb-10	12:52:00	19.7
2-Feb-10	12:53:00	19.6
2-Feb-10	12:54:00	19.7
2-Feb-10	12:55:00	19.8
2-Feb-10	12:56:00	19.8
2-Feb-10	12:57:00	19.8
2-Feb-10	12:58:00	19.7
2-Feb-10	12:59:00	19.5
2-Feb-10	13:00:00	19.5
2-Feb-10	13:01:00	19.6
2-Feb-10	13:02:00	19.8
2-Feb-10	13:03:00	19.8
2-Feb-10	13:04:00	19.8
2-Feb-10	13:05:00	19.8
2-Feb-10	13:06:00	19.7
2-Feb-10	13:07:00	19.7
2-Feb-10	13:08:00	19.7
2-Feb-10	13:09:00	20
2-Feb-10	13:10:00	20.2
2-Feb-10	13:11:00	20.3
2-Feb-10	13:12:00	20.3
2-Feb-10	13:13:00	20.3
2-Feb-10	13:14:00	20.2
2-Feb-10	13:15:00	20.1
2-Feb-10	13:16:00	20.1
2-Feb-10	13:17:00	20.1
2-Feb-10	13:18:00	20.1
2-Feb-10	13:19:00	20
2-Feb-10	13:20:00	20
2-Feb-10	13:21:00	19.9
2-Feb-10	13:22:00	19.8
2-Feb-10	13:23:00	19.6
2-Feb-10	13:24:00	19.5
2-Feb-10	13:25:00	19.4
2-Feb-10	13:26:00	19.5
2-Feb-10	13:27:00	19.6
2-Feb-10	13:28:00	19.7
2-Feb-10	13:29:00	19.8
2-Feb-10	13:30:00	19.9
2-Feb-10	13:31:00	19.8
2-Feb-10	13:32:00	19.8
2-Feb-10	13:33:00	19.7
2-Feb-10	13:34:00	19.8
2-Feb-10	13:35:00	20
2-Feb-10	13:36:00	20.1
2-Feb-10	13:37:00	20.2
2-Feb-10	13:38:00	20.2
2-Feb-10	13:39:00	20.1
2-Feb-10	13:40:00	19.9
2-Feb-10	13:41:00	19.8
2-Feb-10	13:42:00	19.9
2-Feb-10	13:43:00	19.9
2-Feb-10	13:44:00	19.9
2-Feb-10	13:45:00	19.9

Run No.	Start	End	Estimated Sulfur Prod (long Ton/day)
1	12:40	13:40	19.88
2	13:58	14:58	20.08
3	15:18	16:18	20.11

2-Feb-10	13:46:00	19.7
2-Feb-10	13:47:00	19.5
2-Feb-10	13:48:00	19.5
2-Feb-10	13:49:00	19.5
2-Feb-10	13:50:00	19.6
2-Feb-10	13:51:00	19.7
2-Feb-10	13:52:00	19.7
2-Feb-10	13:53:00	19.7
2-Feb-10	13:54:00	19.7
2-Feb-10	13:55:00	19.6
2-Feb-10	13:56:00	19.6
2-Feb-10	13:57:00	19.6
2-Feb-10	13:58:00	19.6
2-Feb-10	13:59:00	19.8
2-Feb-10	14:00:00	20
2-Feb-10	14:01:00	20
2-Feb-10	14:02:00	20
2-Feb-10	14:03:00	19.9
2-Feb-10	14:04:00	19.8
2-Feb-10	14:05:00	19.6
2-Feb-10	14:06:00	19.7
2-Feb-10	14:07:00	19.9
2-Feb-10	14:08:00	20
2-Feb-10	14:09:00	19.8
2-Feb-10	14:10:00	19.8
2-Feb-10	14:11:00	19.7
2-Feb-10	14:12:00	19.6
2-Feb-10	14:13:00	19.5
2-Feb-10	14:14:00	19.7
2-Feb-10	14:15:00	19.8
2-Feb-10	14:16:00	19.9
2-Feb-10	14:17:00	19.9
2-Feb-10	14:18:00	19.7
2-Feb-10	14:19:00	19.6
2-Feb-10	14:20:00	19.6
2-Feb-10	14:21:00	19.9
2-Feb-10	14:22:00	20.1
2-Feb-10	14:23:00	20.2
2-Feb-10	14:24:00	20.3
2-Feb-10	14:25:00	20.3
2-Feb-10	14:26:00	20.1
2-Feb-10	14:27:00	20
2-Feb-10	14:28:00	20.2
2-Feb-10	14:29:00	20.3
2-Feb-10	14:30:00	20.3
2-Feb-10	14:31:00	20.4
2-Feb-10	14:32:00	20.4
2-Feb-10	14:33:00	20.4
2-Feb-10	14:34:00	20.1
2-Feb-10	14:35:00	20
2-Feb-10	14:36:00	20.1
2-Feb-10	14:37:00	20.2
2-Feb-10	14:38:00	20.5
2-Feb-10	14:39:00	20.5
2-Feb-10	14:40:00	20.4
2-Feb-10	14:41:00	20.2
2-Feb-10	14:42:00	19.9
2-Feb-10	14:43:00	19.8
2-Feb-10	14:44:00	19.8
2-Feb-10	14:45:00	20.2
2-Feb-10	14:46:00	20.3
2-Feb-10	14:47:00	20.4
2-Feb-10	14:48:00	20.4
2-Feb-10	14:49:00	20.4
2-Feb-10	14:50:00	20.2
2-Feb-10	14:51:00	20.1
2-Feb-10	14:52:00	20.1
2-Feb-10	14:53:00	20.3
2-Feb-10	14:54:00	20.6
2-Feb-10	14:55:00	20.6
2-Feb-10	14:56:00	20.8
2-Feb-10	14:57:00	20.6
2-Feb-10	14:58:00	20.3
2-Feb-10	14:59:00	20.3
2-Feb-10	15:00:00	20.2

2-Feb-10	15:01:00	20.1
2-Feb-10	15:02:00	20.2
2-Feb-10	15:03:00	20.4
2-Feb-10	15:04:00	20.5
2-Feb-10	15:05:00	20.4
2-Feb-10	15:06:00	20.3
2-Feb-10	15:07:00	20.1
2-Feb-10	15:08:00	19.9
2-Feb-10	15:09:00	19.9
2-Feb-10	15:10:00	20.1
2-Feb-10	15:11:00	20.5
2-Feb-10	15:12:00	20.5
2-Feb-10	15:13:00	20.4
2-Feb-10	15:14:00	20.4
2-Feb-10	15:15:00	20.4
2-Feb-10	15:16:00	20.3
2-Feb-10	15:17:00	20.1
2-Feb-10	15:18:00	20.2
2-Feb-10	15:19:00	20.6
2-Feb-10	15:20:00	20.5
2-Feb-10	15:21:00	20.4
2-Feb-10	15:22:00	20.2
2-Feb-10	15:23:00	20.1
2-Feb-10	15:24:00	20.1
2-Feb-10	15:25:00	20.1
2-Feb-10	15:26:00	20.1
2-Feb-10	15:27:00	20.1
2-Feb-10	15:28:00	20.2
2-Feb-10	15:29:00	20.3
2-Feb-10	15:30:00	20.4
2-Feb-10	15:31:00	20.4
2-Feb-10	15:32:00	20.4
2-Feb-10	15:33:00	20.1
2-Feb-10	15:34:00	20
2-Feb-10	15:35:00	20
2-Feb-10	15:36:00	20.2
2-Feb-10	15:37:00	20.5
2-Feb-10	15:38:00	20.4
2-Feb-10	15:39:00	20.4
2-Feb-10	15:40:00	20.3
2-Feb-10	15:41:00	20.1
2-Feb-10	15:42:00	19.9
2-Feb-10	15:43:00	19.9
2-Feb-10	15:44:00	20
2-Feb-10	15:45:00	20.4
2-Feb-10	15:46:00	20.4
2-Feb-10	15:47:00	20.1
2-Feb-10	15:48:00	20.1
2-Feb-10	15:49:00	20
2-Feb-10	15:50:00	19.8
2-Feb-10	15:51:00	19.9
2-Feb-10	15:52:00	20
2-Feb-10	15:53:00	20.3
2-Feb-10	15:54:00	20.2
2-Feb-10	15:55:00	20.1
2-Feb-10	15:56:00	20
2-Feb-10	15:57:00	19.9
2-Feb-10	15:58:00	19.9
2-Feb-10	15:59:00	19.9
2-Feb-10	16:00:00	19.8
2-Feb-10	16:01:00	20
2-Feb-10	16:02:00	20.1
2-Feb-10	16:03:00	20.1
2-Feb-10	16:04:00	20.2
2-Feb-10	16:05:00	20.2
2-Feb-10	16:06:00	20.1
2-Feb-10	16:07:00	19.9
2-Feb-10	16:08:00	19.9
2-Feb-10	16:09:00	19.9
2-Feb-10	16:10:00	20.3
2-Feb-10	16:11:00	20.2
2-Feb-10	16:12:00	20.2
2-Feb-10	16:13:00	20.1
2-Feb-10	16:14:00	19.9
2-Feb-10	16:15:00	19.7

2-Feb-10	16:16:00	19.6
2-Feb-10	16:17:00	19.6
2-Feb-10	16:18:00	19.8

ConocoPhillips - Ferndale Refinery

File Name: SRU2 Flow Balance 020210.xls

File Location: S:\Departments\HSE\Environmental\NWCAA\Stack Tests & RATAs

SRU No. 2 Flow Balance Summary during Feb 2, 2010 Compliance Tests

Run No.	Start Time	End Time	dscf/min
1	12:50	13:50	2921
2	14:21	15:21	2931
3	15:50	16:50	2958

Calculations for the flow balance on the #2 Incinerator.
 RATA stack tests completed on February 02, 2010.

MCFD to SCFH

$$SCFH = MCFD \times \frac{1000}{24}$$

Standard Cubic Feet per Hour

$$Vol_{standard} = \left(\frac{P_{actual}}{R * T_{actual}} \right) \left(\frac{R * T_{standard}}{P_{standard}} \right) V_{actual}$$

$$\begin{aligned} P_{actual} &= 14.896 \\ V_{actual} &= 88625.00 \\ T_{actual} &= 550.37 \\ P_{standard} &= 14.7 \\ T_{standard} &= 519.87 \\ R &= 10.73 \end{aligned}$$

$$84,797 \text{ scfh} = \left(\frac{14.896 \text{ psia}}{10.73 * 550.37^\circ R} \right) \left(\frac{10.73 * 519.67^\circ R}{14.7 \text{ psia}} \right) \times 88,625 \text{ cfh}$$

Partial pressure exerted by water in the Quench Column overhead.

Antoine Coefficients for Water

$$P_{SAT} = e^{A - \frac{B}{T + C}}$$

$$\begin{aligned} A &= 16.262 \\ B &= 3799.89 \\ C &= 226.35 \\ T &= 32.61 \end{aligned}$$

$$4.90 \text{ kPa} = e^{16.262 - \frac{3799.89}{32.61 + 226.35}}$$

Convert kPa to psia

$$\text{psia} = \text{kPa} * 0.145$$

$$0.71 = 4.90 * 0.145$$

Volume of Water Vapor

$$V_{water} = V_{total} \times \frac{\text{Partial Pressure}_{water}}{\text{Total Pressure}_{quench}}$$

$$\begin{aligned} V_{total} &= 88625.00 \\ \text{Partial } P_{water} &= 0.71 \\ \text{Total } P_{quenchOH} &= 14.896 \end{aligned}$$

$$4,224 \text{ cfh} = 88,625 \text{ cfh} \times \frac{0.71 \text{ psia}}{14.896 \text{ psia}}$$

Dry Standard Cubic Feet per Hour

$$V_{dry} = V_{total} - V_{water}$$

Total Incinerator Stack Flow Rate

$$\text{Oxygen Consumed} = 2 \times \text{Natural Gas Flow}$$

$$\text{CO}_2 \text{ Produced} = 1 \times \text{Natural Gas Flow}$$

$$\begin{aligned} \text{Quench Column Overhead} &= 80,756 \\ \text{Incinerator Combustion Air} &= 100,483 \\ \text{Oxygen Consumed} &= 12,617 \\ \text{CO}_2 \text{ Produced} &= 6,308 \end{aligned}$$

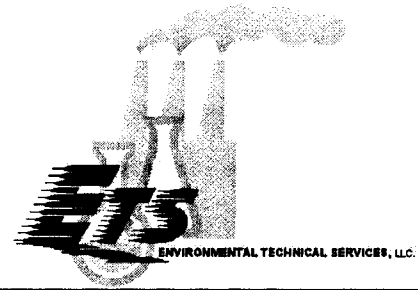
$$\text{Flowrate}_{total} = \text{Quench Column OH} + \text{Incinerator Combustion Air} - \text{O}_2 \text{ Consumed} + \text{CO}_2 \text{ produced}$$

$$174,931 \text{ dscf} = 80,756 \text{ dscf} + 100,483 \text{ scfh} - 12,617 \text{ scfh} + 6,308 \text{ scfh}$$

Total Incinerator Stack Flow Rate in Dry Standard Cubic Feet per Minute

$$\text{dscfm} = \frac{\text{dscfh}}{60}$$

$$2,916 \text{ dscfm} = \frac{174,931 \text{ dscfh}}{60}$$



4848 Airway Drive
Central Point, Oregon 97502
Phone: (541) 779-2646
FAX: (541) 734-5537

January 6, 2010

Northwest Clean Air Agency
1600 South Second Street
Mount Vernon, Washington 98273-1620
Attention: Ms. Annie Naismith
CC: Mr. Axel Franzman

Source Test Plan For: ConocoPhillips Ferndale Refinery
- *SRU2 Incinerator Sulfur Dioxide (SO₂) CEMS RATA*
- *SRU2 Incinerator Carbon Monoxide (CO), Nitrogen Oxides (NO_x), and Sulfur Dioxide (SO₂) Compliance Determination Testing*

Ecology Final Permit Number: PSD-05-01
Order of Approval to Construct (OAC): #908A

Revised Testing Dates February 2nd and/or 3rd, 2010

Dear Ms. Naismith

Environmental Technical Services, Inc. is notifying the Northwest Clean Air Agency (NWCAA) of a pending Relative Accuracy Test Audit (RATA) and compliance determination test(s) scheduled for the week of January 31st, 2010 at the ConocoPhillips Refinery, located in Ferndale, Washington. The emissions unit to be evaluated and tested is the sulfur recovery unit #2 (SRU2). The purpose of testing is to satisfy two requirements, the CEMS annual O₂/SO₂ RATA and the second to demonstrate OAC permit #908a compliance. The annual RATA will verify the performance of the oxygen (O₂) and sulfur dioxide (SO₂) continuous emission monitoring systems (CEMS) as outlined in CFR 40, part 60, Appendices B and F, NWCAA Regulation Section 367, and Appendix A. The second testing requirement is to demonstrate compliance with OAC Permit #908A, Approval Conditions 1, 2, 3c, 5, & 6; CO, NO_x and SO₂ emission rates.

- 1.) **Name and Location of Source:**
ConocoPhillips Ferndale Refinery
3901 Unick Rd.
P.O. Box 8
Ferndale, Washington 98248

2.) Facility Site Personnel:

Mr. Steve Burton
Construction Manager
ConocoPhillips Ferndale Refinery
3901 Unick Road
Ferndale, Washington 98248
Phone: (360) 384 - 8325

3.) Source Test Personnel:

Environmental Technical Services, Inc.
4848 Airway Drive
Central Point, Oregon 97502
Phone: (541) 779 - 2646

Mr. James DeHoog - Environmental Engineer
Mr. Andy Winkler - Senior Project Manager
Mr. Jacob Buss - Air Quality Tech. / Report Development

4.) Date and Time of Emission Test:

Date and Time of Emission Test:

February 1st, 2010: Travel, Test equipment set-up
February 2nd, 2010: Conduct CO, NO_x, and SO₂ compliance
determination source tests. Start conducting CEMS audits.
February 3rd, 2010: Finish conducting CEMS audits, if needed.
February 4th, 2010: Extra day for unforeseen circumstances or additional
testing.

5.) Description of the Process:

Emission Source Process Units

Sulfur Recovery Unit #2 (SRU 2)
Supplemental Fuel: Purchased Natural Gas

Emission Unit Control Device: SCOT Tail Gas Treating (TGU2) Unit
Compliance Demonstration Point: Exhaust duct for: O₂, CO, NO_x,
SO₂, and Opacity.

6.) Pollutant Parameters to be Determined:

The emission parameters to be measured include:
Sulfur Recovery Unit #2 (SRU 2), Exhaust Duct:

Oxygen (O₂)
Carbon Monoxide (CO)
Nitrogen Oxides (NO_x)
Sulfur Dioxide (SO₂)
Opacity Via Source Test Method 9A

7.) Test Methods to be Followed, Number of Replicates:

Annual Compliance Demonstration

Emission Measurement Location: Sulfur Recovery Unit #2 (SRU #2) Exhaust Duct

Parameter	Test Method	Sample Replicates & Time	Reporting Units
Volume Flow Rates	EPA 1-4	Three Runs up to 60 minutes each.	acfm, scfm, sdcfm
Visible Emissions	EPA Method 9, Source Test Method 9A	Three Runs 6 minutes each. 24 Readings	%, Opacity
Sulfur Dioxide	EPA Method 6c	Three Runs 60 minutes each.	ppm ppm @ 7% O ₂ lbs/hour
Nitrogen Oxides	EPA Method 7e	Three Runs 60 minutes each.	ppm ppm @ 7% O ₂ lbs/hour
Carbon Monoxide	EPA Method 10	Three Runs 60 minutes each.	ppm ppm @ 7% O ₂ lbs/hour

Relative Accuracy Test Audit (RATA)

Emission Measurement Location: Sulfur Recovery Unit #2 (SRU #2) Exhaust Duct

Parameter	Test Method	Sample Replicates & Time	Reporting Units
Oxygen	EPA Method 3a Performance Spec. 3	Twelve runs, 12 qty. 21 minute.	Percent (%) by Volume
Sulfur Dioxide	EPA Method 6c Performance Spec. 2	Twelve runs, 12 qty. 21 minute.	ppm, dry volume, ppm @ 0% O ₂

Notes: Twelve audit test runs will be performed comparing the reference method (RM) data to the corresponding CEMS data to determine relative accuracy (RA). The audit test runs will be composed of twelve (12 qty.) twenty-one minute RATA test runs.

**8.) Applicable Process Information -
Operating Load During Emission Testing:**

Sulfur Recovery Unit #2 (SRU #2) Exhaust Duct

During the emission testing of the SRU #2, ConocoPhillips personnel will document operating parameters and applicable process information to be included in the source test reports.

Acid Gas and Sour Gas feed rates (SCF) into Sulfur Recovery Unit #2 will be documented for each test run and included in the final report.

9.) General Approach:

The following EPA reference methods will be used during the performance test. The respective summaries outline each method and any deviations proposed.

9.1 Volume Flow, EPA Methods 1 and 2

EPA Methods 1 and 2 are used to measure volumetric flow rates. EPA Method 1 is used to locate the representative sample points within the stack area. The cross-sectional area of the stack is divided into a number of equal areas. Sample traverse points are then located within each of these equal areas. EPA Method 2 is used to measure average stack gas velocity using a calibrated type "S" pitot tube connected to an incline oil manometer. Stack temperature is measured simultaneously using a calibrated type "K" thermocouple.

In addition, the measured volumetric flow rates will be compared to the volumetric flow rates calculated from operating parameters measured during each compliance test run performed.

9.2 Molecular Weight, EPA Method 3a

A gas analysis for oxygen and carbon dioxide is performed by an instrumental gas analyzer and used to calculate the molecular weight of the stack gas.

9.3 Stack Gas Moisture Content, EPA Method 4

A sample of the gas stream is extracted, dried, and gas volume metered using an EPA Method 4 sample train. The weight gain of condensed moisture is then measured by volume. The percentage of moisture is used to calculate the dry molecular weight of the stack gas and correct wet volume measurements to a dry volume basis.

**9.4 Continuous Emission Monitoring
EPA Methods 3a, 6c, 7e, and 10:**

The gaseous parameters, O₂, CO₂, CO, NO_x, and SO₂ are determined using continuous instrumentation methodology. A gas sample is extracted from the stack through a heated (250° ± 5° F) Teflon probe/filter assembly that is approximately 2 meters in length. A calibration-gas purge tee is fitted upstream of the filter assembly and is used during system bias calibrations.

The sample gas is transported from the outlet of the control device to the mobile CEMS through a heated ($250^{\circ} \pm 5^{\circ} \text{ F}$) Teflon flex line that measures 100 feet in length. At the CEMS van the sample is drawn through a moisture removal system. This system consists of two chilled knockout traps (250 cubic centimeters (cc) each) connected in series and maintained at $38^{\circ} \pm 3^{\circ} \text{ F}$. Condensate is continuously removed from the moisture traps with a dual-head, peristaltic pump at 50 cc per minute.

A finish filter removes particulate matter to less than 0.2 microns in diameter. The gas manifold consists of a leak-free sample pump constructed of a stainless-steel head and Teflon diaphragm. The sample gas is then divided simultaneously to each analyzer through a series of stainless-steel metering valves and glass flow meters.

The following instrumentation is used to analyze the gaseous pollutant parameters:

<u>Parameter</u>	<u>Manufacturer</u>	<u>Model</u>	<u>Technology</u>
O ₂	Siemens	Oxymat 5E	Paramagnetic
CO ₂	Siemens	Ultramat 5E	NDIR
CO	Siemens	Ultramat 5E	NDIR
NO _x	Eco-Physic	70CLD	Chemiluminescence
SO ₂	Bovar	Model 721M	UV

The data recorder consists of a Parametric Systems digital data acquisition system. The Parametric Systems package is a fully automated reference test method data recording and report generating software/hardware package.

Calibration gases used are blended following EPA Method 205, with an Environics Series 4000 precision gas divider. All sample system bias checks, pre and post zero checks, and calibration-drift checks will be performed via EPA Methodology for each method, 3A, 6C, 7E, and 10, respectively. The test run is started after twice the response time has elapsed.

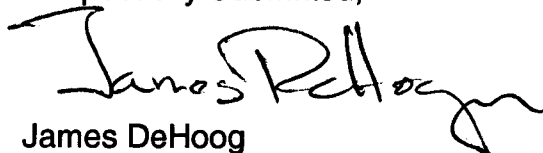
10.) General

Method-specific quality assurance / quality control procedures will be performed to ensure that the data is valid for determining source compliance. Documentation of the procedures and results will be presented in the final source test report for review. NWCAA will be notified of any change in the source test plan prior to testing.

Source test reports will be submitted to the Agency within sixty (60) days of the test completion. ConocoPhillips Ferndale Refinery will send one (1) copy of the completed source test report to Northwest Clean Air Agency.

If you have any questions please feel free to contact us at (541) 779 - 2646 or via e-mail at ETSLLC@msn.com. Please return Agency written approval to proceed with the aforementioned Source Test Protocol (STP) at your earliest convenience.

Respectfully Submitted,

A handwritten signature in black ink, appearing to read "James DeHoog", written over a horizontal line.

James DeHoog
General Manager
Environmental Technical Services, Inc.

Northwest Clean Air Agency **Emission Test Summary**

Please fill out the pertinent information and submit the form with your test plan **and** with the final test report! Submit separate sheets for each emission unit.

Source Name:	ConocoPhillips Ferndale Refinery
Test performed by:	Environmental Technical Services, Inc. (541) 779-2646
Emission/Process Unit:	1) Sulfur Recovery Unit #2 (SRU #2)
List Operational Parameters recorded during testing:	NO _x , CO, SO ₂ concentration (ppm) in exhaust gas stream
Regulation requiring test:	EPA NSPS, WDOE Permit # PSD-05-01
Required frequency of test:	Annual Compliance demonstration
Proposed Test Date(s):	February 2, 2010
Actual Test Date(s)	February 2, 2010
Test Method(s):	EPA Method 3a, 4, 6c, 7e and 10
Modifications (if any):	None
Pollutant(s), units:	NO _x ppm@7%O ₂ , NO _x ppm lbs/hr COppm@7%O ₂ COppm lbs/hr SO ₂ ppm @0%O ₂
Emission or concentration limit:	42.2ppm NO _x @7% O ₂ 2.3lbs/hr NO _x 57.1ppm CO @7% O ₂ 1.9lbs/hr CO 250ppm SO ₂ @ 0%O ₂ 22.3 Tons SO ₂ /year
Average Emission/Concentration: (include averaging time, correction if applicable)	24.7ppm NO _x @7% O ₂ 0.0ppm CO @7% O ₂ 29.7ppm SO ₂ @0%O ₂ 0.87lbs/hr NO _x 0.00lbs/hr CO 4.17Tons SO ₂ /yr
In Compliance (Y/N)	1) SRU#2 - In Compliance
Comments:	
For Official Use Only:	